

Technical Catalogue

# TETI



Air-Cooled Liquid Chillers for High Temperature Applications

Nominal cooling capacity: 9-345 kW | 50 Hz



**EUROKLIMAT**  
Cooling System Solutions

# TETI



## SOLID AND LIGHT STRUCTURE

Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Base and panels made of galvanized steel sheet, oven-painted with polyurethane powders. Equipped with sturdy support feet that facilitate the handling of the unit and allow a simple and quick installation.



## EXTRACTOR FAN

The AC extractor fan, installed below the electrical panel, ensures emergency ventilation in case of R290 leakages and allows the dilution of propane. The AC-type extractor fan allows to convey the air discharge, ensuring an adequate pressure head.



## CONVEYED SAFETY VALVE EXPULSION GRID

The safety valve is conveyed outside the unit and a special kit is supplied for the final part of the conveying pipe. In case of leakages, the dilution of propane is expelled by the extractor fan towards the expulsion grid.



# The natural solution for high temperature applications



## ANTI-UV ELECTRICAL CABLE



The electric cables of the fans, which are positioned outside, have a special sheath that protects them from ultraviolet radiation and can withstand even at low temperatures.

## EC FANS



High efficiency EC fans, electronically commutated, usefull to reduce energy power consumption.

## ELECTRICAL BOARD



Switchboard made according to standards IEC 204-1/EN60204-1, complete with main isolator switch, door interlock safety device. Protection index: IP54.

The electrical panel is isolated from the rest of the unit and installed in such a way that ensures the separation from the compressor box.

## EXTRACTOR FAN



Thanks to the emergency fan, in case of leakages air is pushed into the compressor box, allowing the dilution of propane.

## GAS DETECTOR



ATEX certified gas detector installed inside the compressor's box, ensures the activation of the adequate safety measures in case of R290 leakage.

# why R290?

TETI air-cooled chillers offer you optimized natural solutions combining many advantages in a compact package.

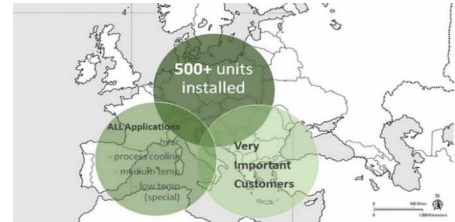
## RELIABILITY

Propane's refrigerating properties has been well known since the early twentieth century.

**Its low density and its thermodynamic characteristics** allow a reduction in charge and relatively low working pressures.

Moreover it offers a very **wide range of applications**, so it can be used in refrigeration as well as in conditioning or heating of buildings.

**Euroklimat has more than 12 years' experience with R290 chillers** and more than 500 units installed throughout Europe for all applications



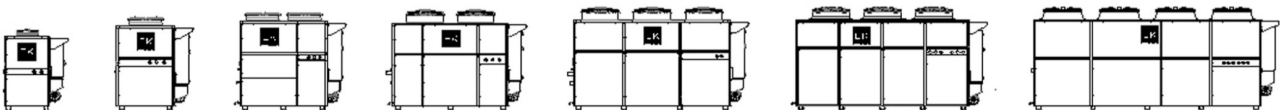
## EFFICIENCY

All Models of the TETI product range are **Eco- Design Ready**.

The EU Ecodesign Directive adopted in 2009 provides rules for improving the environmental performance of products by setting out minimum energy efficiency mandatory requirements for specific product groups.

The TETI portfolio is additionally divided between "BUSINESS" and "HIGH EFFICIENCY" solutions.

Air-to-Water process chillers		EKO EUROKLIMAT	
According to Commission Regulation (EU) 2015/1018 implementing Directive 2009/125/EC "Ecodesign"			
Table 7. Information requirements for medium temperature process chillers			
Model(s)	CRIO 7-1-1 PE		
Type of condensing	Air-cooled		
Indoor air heat exchanger chiller	No		
Type	Compressor - driven vapour compression		
Driver of compressor	Electric motor		
Refrigerant (fluid(s))	R290		
Item	Symbol	Value	Unit
Operating temperature	$t_c$	8	°C
Seasonal Energy Performance Ratio	SEPR	0.026 (1.56)	—
Annual electricity consumption	Q	711049	kWh/a
Parameters at full load and reference ambient temperature at rating point A			
Rated refrigeration capacity	$Q_r$	118.91	kW
Rated power input	$D_r$	148.10	kW
Rated energy efficiency ratio	$EER_{A,r}$	0.803	—
Parameters at rating point B			
Declared refrigeration capacity	$Q_d$	281.91	kW
Declared power input	$D_d$	206.90	kW
Declared energy efficiency ratio	$EER_{B,d}$	1.363	—
Parameters at rating point C			
Declared refrigeration capacity	$Q_d$	271.7	kW
Declared power input	$D_d$	87.41	kW
Declared energy efficiency ratio	$EER_{C,d}$	3.107	—
Parameters at rating point D			
Declared refrigeration capacity	$Q_d$	100.14	kW
Declared power input	$D_d$	79.51	kW
Declared energy efficiency ratio	$EER_{D,d}$	1.259	—
Other items			
Capacity control		Fixed	—
Optimization coefficient for chillers	$C_o$	0.50	—
GWP of the refrigerant	R290	3.3	1450 <sub>CO2e</sub> (100 years)
Standard rating conditions used	Medium Temperature - LWT +2°C		
Contact details:	EUROKLIMAT Sp.A. - Via Ugurini, 8 - 37010 Silegno (PD) Italy		



# TETI Advantages

## GREEN TECHNOLOGY

Hydrocarbons like propane, and natural refrigerants in general, are particularly suitable for installation in European countries, where the attention to environmental issues and the commitment to reduce CO2 emissions are constantly growing.

**R290 is a long-term solution:** thanks to its very Low GWP (GWP R290 = 3) it's suitable to be used up to 2030 without any restriction connected to F-Gas Regulation.



## HIGH SAFETY

R290 (propane) is a nontoxic flammable refrigerant.

To ensure the **maximum level of safety**, an **Ex-rated Gas detector** is installed as a standard on all units. All AURA models are designed and manufactured with the aim to ensure the containment of propane. In case of **R290 leakage the emergency fan** is activated, allowing the dilution of propane and conveying the air/propane mixture towards the air outlet, which can be obviously conveyed if necessary. Also the safety valve(s), when fitted, is (are) conveyed outside the unit. Additionally, the separate compartment of the electrical panel ensures very high safety levels.

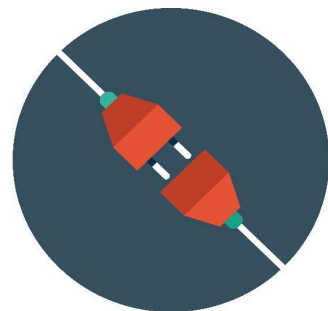


## PLUG&PLAY

AURA products range provides an all-in-one solution thanks to the integrated **hydraulic module (optional)** which contains all the water circuit components needed for the system to operate correctly. A wide selection of hydraulic couplings is available to fit site configuration:

- Single or twin pump with automatic switchover
- Standard or high pressure pump(s)
- Victaulic couplings

The optimized foot-print reduce the use of the surface area for easy integration into an existing building. **Quick, easy and cost-effective installation and commissioning.**

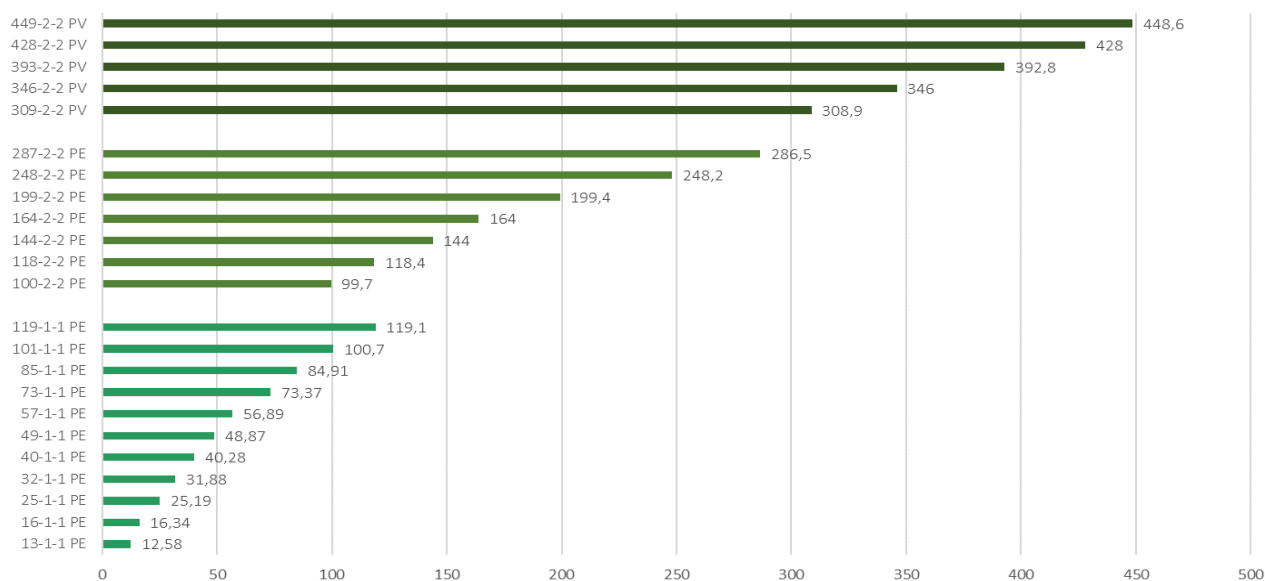


# TETI Technical features

## TETI BS: BUSINESS RANGE



### TETI BS - Cooling capacity (kW)



## TETI BS: BUSINESS RANGE

Cooling capacity from 13 kW to 449 kW

	N. of refrigerant circuit	Compressor Quantity	Fans quantity	Evaporator type	Condenser type
13-1-1 PE ↔ 40-1-1 PE		1	1	1	
49-1-1 PE ↔ 101-1-1 PE		1	2	2	
119-1-1 PE		1	3	1	
100-2-2 PE ↔ 199-2-2 PE		2	3	1	
248-2-2 PE ↔ 287-2-2 PE		2	4	1	
309-2-2 PV ↔ 393-2-2 PV		2	4	1	
428-2-2 PV ↔ 449-2-2 PV		2	6	1	

### ICONS LEGEND

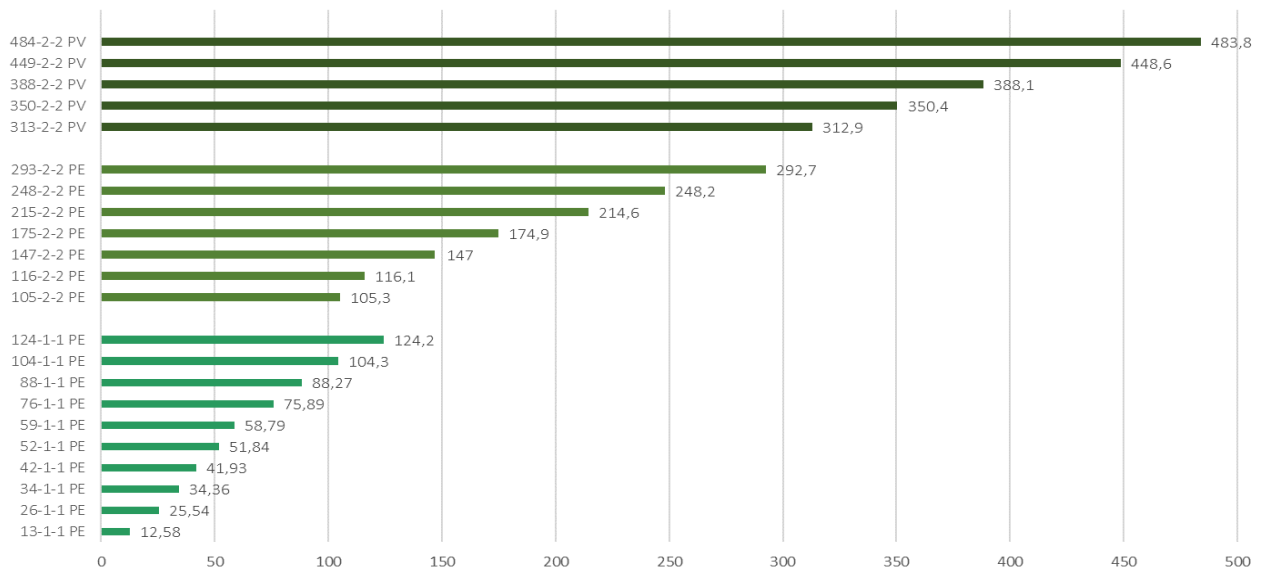
Refrigerant R290   GWP=3	Semi-hermetic piston compressor	Axial fan	Brazed plate heat exchanger	Single circuit	Double circuit	Cu/Al condensing coils	Microchannel condensing coils

# TETI Technical features

## TETI HE: HIGH EFFICIENCY RANGE



### TETI HE - Cooling capacity (kW)



## TETI HE: HIGH EFFICIENCY RANGE

Cooling capacity from 13 kW to 484 kW

	N. of refrigerant circuit	Compressor Quantity	Fans quantity	Evaporator type	Condenser type
13-1-1 PE ↔ 34-1-1 PE		1	1	1	
42-1-1 PE ↔ 88-1-1 PE		1	2	2	
104-2-2 PE ↔ 124-2-2 PE		1	3	3	
105-2-2 PE ↔ 175-2-2 PE		2	3	3	
215-2-2 PE ↔ 293-2-2 PE		2	4	4	
313-2-2 PV ↔ 393-2-2 PV		2	6	6	
428-2-2 PV ↔ 449-2-2 PV		2	8	8	

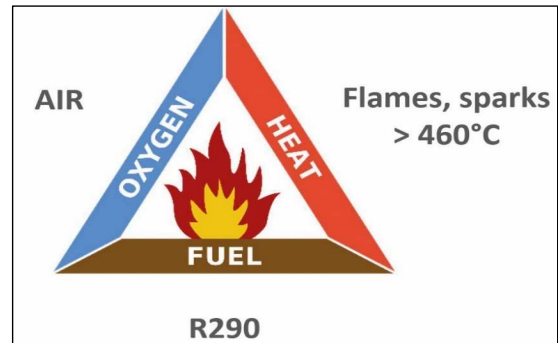
### ICONS LEGEND

Refrigerant R290   GWP=3	Semi-hermetic piston compressor	Axial fan	Brazen plate heat exchanger	Single circuit	Double circuit	Cu/Al condensing coils	Microchannel condensing coils

# Natural refrigerant Propane & flammability

Interest and application of hydrocarbon (HC) refrigerants is growing, especially now that the global warming impact of refrigerants is becoming an increasingly important aspect for the refrigeration and air conditioning industry.

It is widely known that HCs are excellent refrigerants in terms of performance and because of their negligible environmental impact aspects. However, it is generally acknowledged that their main hindrance is related to their flammability.



## If you control these components, fire can be avoided

To achieve this, Euroklimat has considered three general guidelines:



### Containment of the substance (propane – R290)

- AURA units have leak-tight refrigerant circuits, sufficiently robust throughout the unit's lifetime.
- Pipework is designed to have as few pipe joints as possible.
- All the materials are fully compatible with the HC refrigerant.



### Avoidance of ignition sources

- All electrically powered components are switched off in case of leakage, exception made for the gas detector and the emergency fan.
- Electrical panel is fitted in a separate compartment.
- Cable glands are at least IP65 and units have a double-barrier.



### Use of leak detector & ventilation system

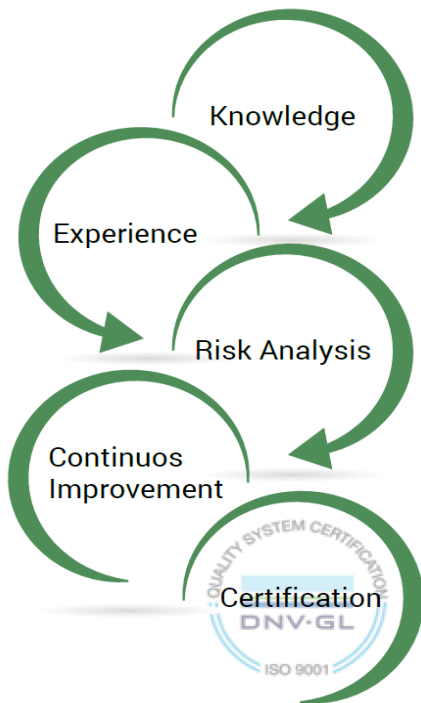
- Every unit is equipped with a stand-alone gas detection system.
- The sensor is ATEX Certified and is pre-calibrated at the factory. The sensor must be calibrated at least once a year.
- The fan is automatically activated in case of unlikely leak of propane.

## Protection of workers that may come into contact with flammable atmospheres in the workplace.

This may be achieved through leak-tight design, ventilation and appropriate protective systems (for example portable leak detectors).

Where a flammable atmosphere can arise, people responsible for the positioning and/or installation of the equipment must ensure that a detailed risk assessment of the installation area has been done.

# Safety



## Euroklimat Approach

- In-depth knowledge of the basic principles for the safe use of flammable HC refrigerants.
- Study of the safe design of refrigeration circuits using flammable refrigerants.
- More than 12 years-experience on R290 applications in several countries.

Constant improvement of the risk analysis to:

- Ensure that a detailed safety evaluation has been carried out.
- Enable the identification of ways and means to improve the level of safety of the systems and equipment, by way of detailed investigations of all of the factors that affect the risk.

ISO 9001 Quality certification in order to:

- Ensure the customer a certification path
- Run the validation process of the project pre-market

## Containment of R290

With the aim of further improving the safety level of the units and ensuring a simpler evaluation of the installation, Euroklimat developed the new AURA range with a basic safety principle based on the containment of the flammable substance.

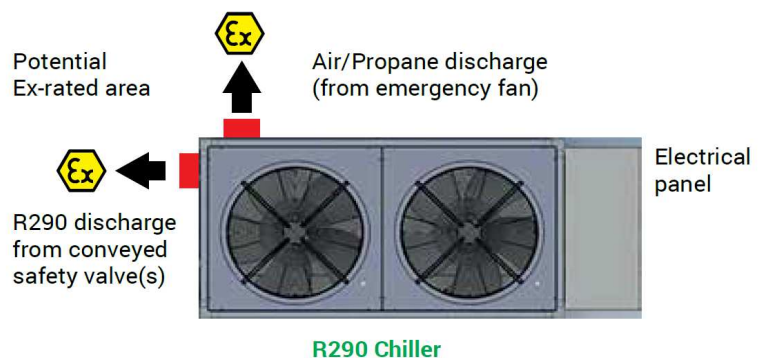
Containment of the substance is obtained by:

- Closed box in which all the refrigerant-containing components (with the obvious exception of the condensing coils) are fitted
- Gas detector – ATEX certified detection system
- Extraction fan – EC type
- Conveyed safety valve(s), made in such a way that in case of valve(s) opening, the extractor fan is activated.

In case of leakage, the above-mentioned components allow the ventilation of the closed box and the dilution of propane below the Lower Flammable Limit.

This system ensures an **easier risk assessment of the unit's installation area.**







Potential Ex-rated area may be generated at the discharge of safety valve(s) and at the discharge of the emergency fan (see picture below): if necessary, the installer can easily convey these two elements towards a safe area.



# Maximum allowable R290 charge

Maximum allowable charge of Refrigerating systems and heat pumps should be evaluated according to EN378:2016. EN378:2016 is a safety and environmental standard published by CEN that provides guidance for Design, Construction, Installation, Operation and Maintenance of Refrigerating systems and heat pumps.

Maximum allowable charge depends on:	AURA Air-cooled chillers	
	Gas Classification	A3 (High Flammability, Low Toxicity)
	Application Type	All applications in particular Human Comfort
	Equipment location	Machinery room or open air
	Installation Characteristics 1	Other
	Installation Characteristics 2	Above ground
	Installation type	Floor location
	Device Type	Fixed system
Access Category	General, Supervised, Authorized	

Access Category		Max. allowable R290 charge		TETI BS	TETI HE
	General		5 kg	13-1-1 PE ↔ 57-1-1 PE 100-2-2 PE	13-1-1 PE 52-1-1 PE 105-2-2 PE
	Supervised		10 kg	13-1-1 PE ↔ 119-1-1 PE 100-2-2 PE ↔ 199-2-2 PE 309-2-2 PV ↔ 346-2-2 PV	13-1-1 PE ↔ 124-1-1 PE 105-2-2 PE ↔ 175-2-2 PE
	Authorized		NO LIMITS	All models	All models

## R290 Gas detector &amp; Calibration kit

**Gas Detector - Main features**

PX2 - PolyXeta®2 gas warning device for R290 Propane gas is designed to detect combustible gases in the hazardous areas of zones 2 according to Directive 2014/34/ EU.

- » **ATEX** certified
- » Standard Alarm setting: **10% of LFL**
- » **4 – 20 mA** output signal
- » **RS485-Modbus** output signal
- » Alarm and fault signal relays
- » **Separate power supply 230V-1ph-50Hz**



The complete manual of the component is always attached at the end of EK installation manual.

**Calibration kit**

At least once a year the component must be checked and calibrated properly to comply with the requirements of European Regulations and Standards.

Euroklimat can provide the equipment necessary for calibration. The Calibration kit, available as accessory for all models is made of the following components:

» **Gas application kit:**

it must be put on the sensor head to convey test gas/zero gas.  
It allows a better and more precise measurement of the substance.

» **Service Tool:**

it is necessary for gas detector version without display (our standard) and allows an easy and simple access to zero and gain calibration.

- » Kit for withdrawal of gas consisting of **flow meter and pressure regulator indicators**

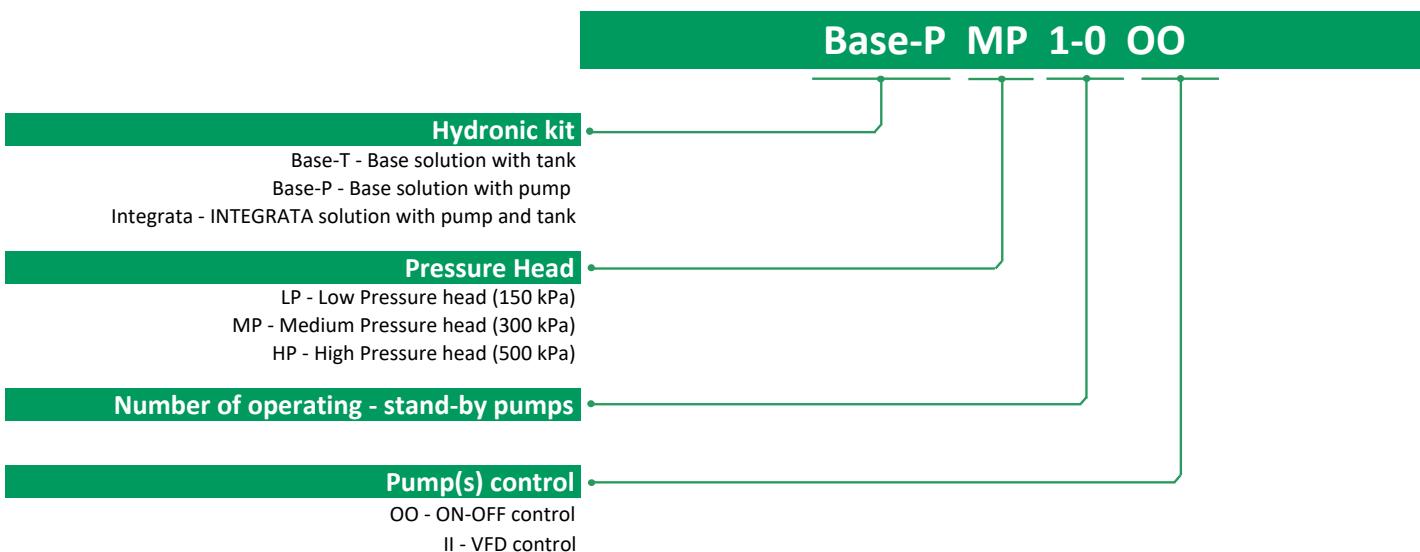
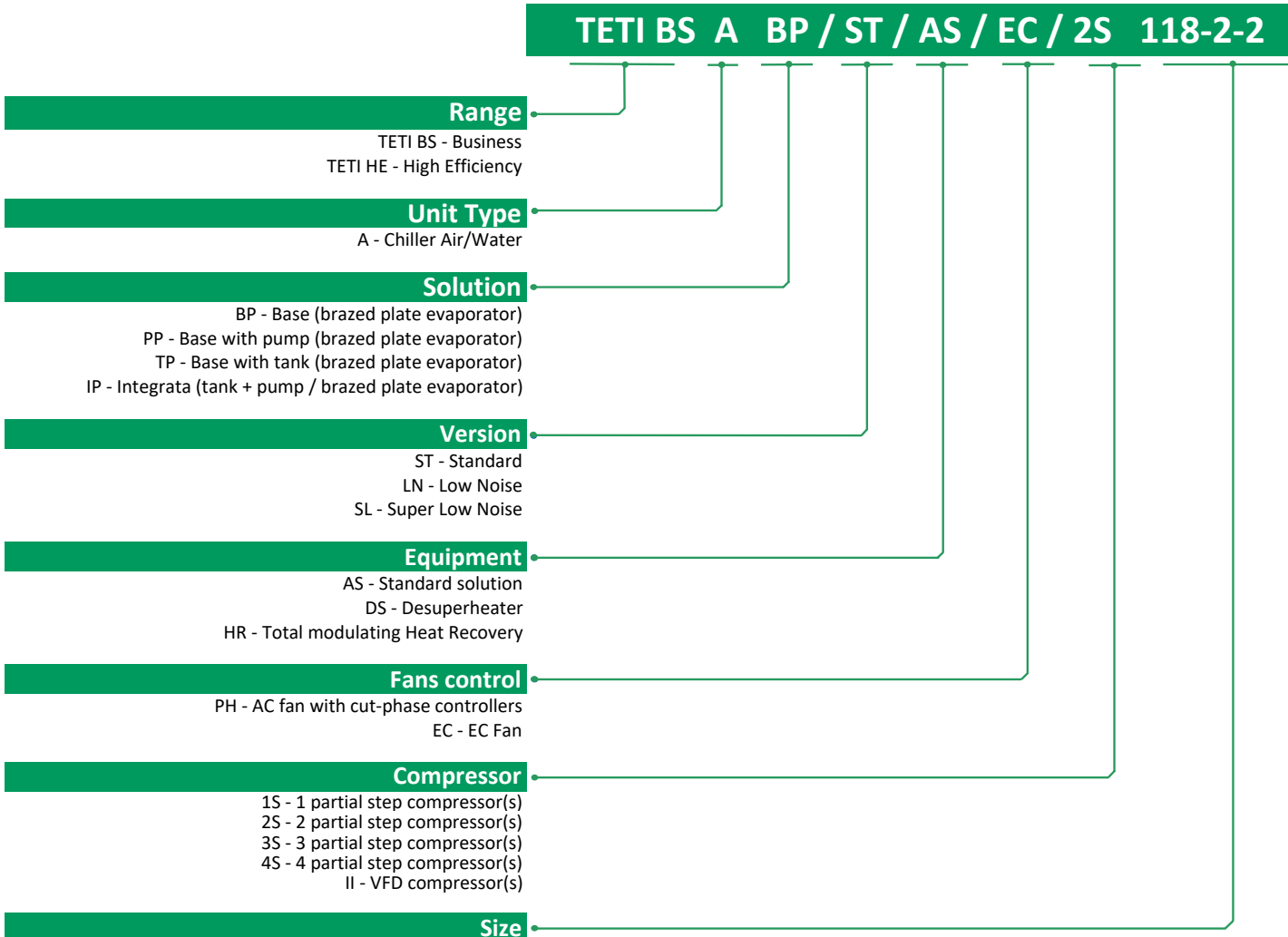


**NOTE:** Only a qualified technician must perform the calibration procedure.

Zero gas - Synthetic air (20 % O<sub>2</sub>, 80 % N, < 10 % RH) and Test gas bottles are not included in the Calibration kit accessory given by Euroklimat.

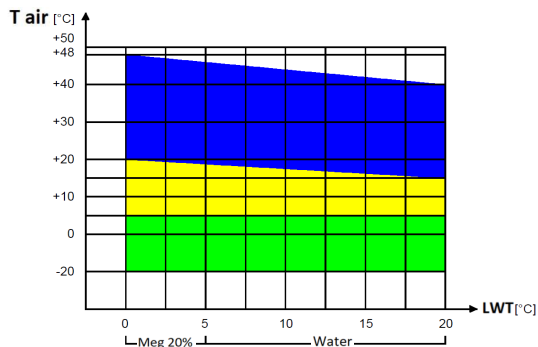
# TETI configurations

The below legend allows you to easily select the proper configuration of TETI chiller.



# TETI operating limits

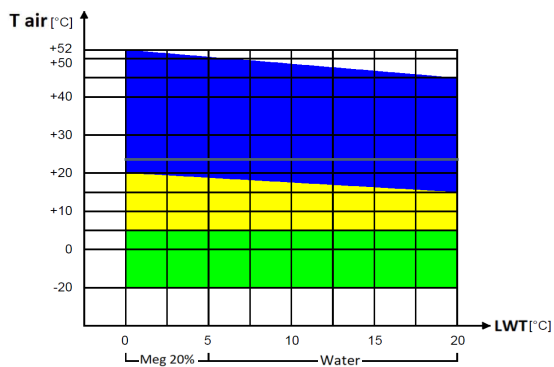
## TETI BS Business Cooling mode



- Operating area with pressostatic condensing ON-OFF control
- Operating area with phase cut condensing control
- Operating area with EC fans

**T<sub>air</sub>**: Outdoor air temperature [°C]  
**LWT**: Evaporator outlet temperature [°C]  
**Meg**: Mixture of ethylene glycol

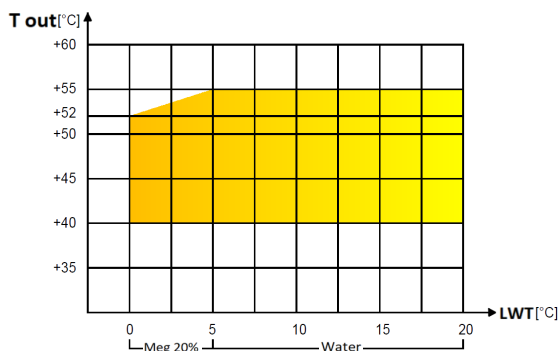
## TETI HE High Efficiency Cooling mode



- Operating area with pressostatic condensing ON-OFF control
- Operating area with phase cut condensing control
- Operating area with EC fans

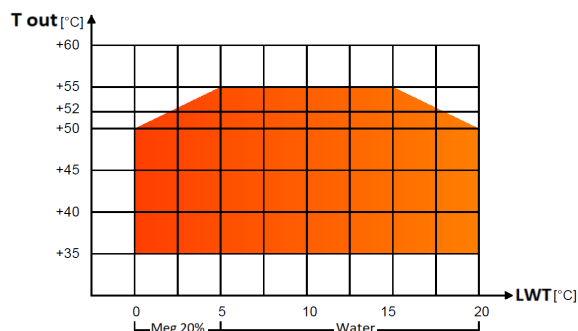
**T<sub>air</sub>**: Outdoor air temperature [°C]  
**LWT**: Evaporator outlet temperature [°C]  
**Meg**: Mixture of ethylene glycol

## TETI BS / HE Cooling mode and Desuperheater



- Operating area
- T<sub>out</sub>**: Desuperheater exchanger outlet water temperature [°C]  
**LWT**: Evaporator outlet temperature [°C]  
**Meg**: Mixture of ethylene glycol

## TETI BS / HE Cooling mode and Total Modulating Heat Recovery



- Operating area
- T<sub>out</sub>**: Heat recovery exchanger outlet water temperature [°C]  
**LWT**: Evaporator outlet temperature [°C]  
**Meg**: Mixture of ethylene glycol

# Connected controller

Thanks to a Multitasking Operating System and to the adoption of standard protocols, local and remote connectivity the controller used in eks chillers is the most advanced technology available.



## NEW OPERATING SYSTEM

New Multitasking Operating System ensures optimal system resource usage, extended data types for user application (32bit floating point numbers) application speed increase and independent protocol engines.



## CONNECTIVITY

The controller has two integrated Ethernet interfaces, three serial interfaces and two USB ports.

A great choice of communication protocols is possible (Modbus, Carel, BACnet, LON, Konnex, TCP/IP, HTTP, FTP, DHCP, DNS, NTP, SNMP and many others).



## CLOUD SERVICE

Plug & Play solution for tERA platform connection. All tERA services are available just connecting the Ethernet plug to your home or office network, without the need for an external connection box.

# R290 reciprocating compressor with inverter

## Advantages

When comparing with alternative control systems and technologies, a frequency converter is the optimum energy control system for controlling compressors.

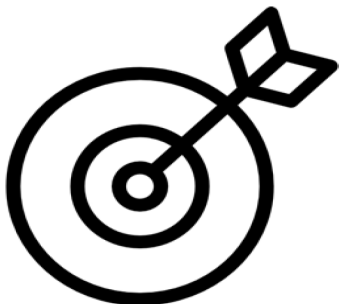
- » Improved system quality
- » Maintaining a constant leaving water temperature
- » Wider range of operation of the heating or cooling power
- » Increased power by increasing the speed compressor
- » Energy saving
- » Longer compressor lifetime
- » Better possibilities of providing monitoring and diagnostics



## Energy consumption minimized and maximizing comfort levels thanks to AURA's INVERTER

### Exact capacity match

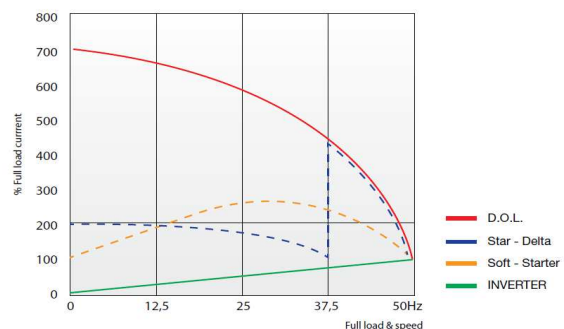
Thanks to the advanced P.I.D. control, a last-generation inverter frequency control system and electronic expansion valve management algorithm, the TETI is able to maintain the constant outlet temperature (LWT) very close to the required Set-point, even when the load variations required by the system (demand) are very high.



### Star/Delta Starter or Soft-starter not Required

When larger motors are started, it is necessary in many countries to use equipment that limits the start-up current.

In more traditional systems, a star/delta starter or softstarter is widely used. Such motor starters are not required if a frequency converter is used.



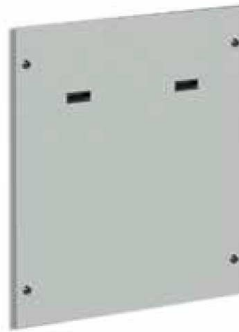
# TETI

## Acoustic configurations

### ST - Standard

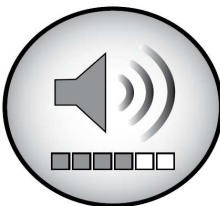


This solution is suitable for installations where no particular silence is required.



Painted galvanized sheet panels

### LN - Low Noise



It represents a good compromise between price and performance in terms of reducing noise levels.



Painted galvanized sheet panels, insulated with polyurethane foam sheets, polyester based, anthracite colour, self-extinguishing non dripping.

### SL - Super Low Noise



This configuration is ideal for all applications where the noise of the machine is an essential aspect.



Sandwich soundproofing galvanized sheet panels, painted outside and isolated with high-density rock wool (100 Kg/m<sup>3</sup>)

# TETI

## Sounds levels

Sound levels are obtained by means of theoretical calculations that could deviate from the real conditions of the place of installation of the unit.

**Sound Power:** this is the acoustic emission of the unit when operating. It is dependent on operating conditions. Sound power level in compliance with ISO 3744.

**Sound Pressure:** this is the measurement of the effect of the acoustic emission generated by the unit at a certain distance and in the acoustic environment (reflection, absorption, directivity) in which it operates. The value will depend on the sound power of the unit, the directivity of the source and the reflectivity of the surroundings. Sound pressure level (average value), calculated for unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

It is assumed that sound power and sound pressure are linked together by defining the space and conditions as follows:

- the source is omnidirectional, i.e. the acoustic emission is the same in all directions
- the conditions are free field, i.e. at 1 meter from the source there is no effect from acoustic wave reflections with the exception of the support plane

The power is therefore distributed over an imaginary sphere around the unit and the following relationship applies:

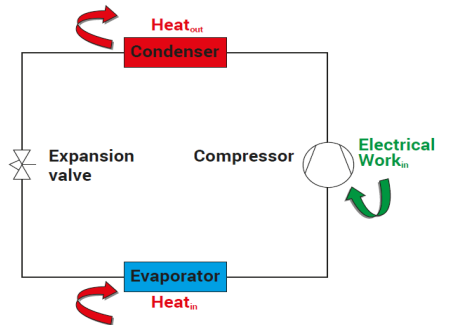
- sound pressure at 1 m = sound power - 11 dB (A)



# Heat recovery

## What is waste heat?

All air-conditioning and refrigerating systems transfer heat from one location to another through the use of electrical work. At the evaporator heat exchanger, heat is drawn into the system to provide indoor cooling while heat leaves the system in the form of wasted heat at the condenser (see figure on the side). The amount of wasted heat is higher than the cooling that the process creates.



## Is it possible to save energy by recovering waste heat from chillers?

The answer is **YES**: this heat, which is otherwise wasted to the environment, can be used for different purposes, such as building/room heating, sanitary hot water and process heat applications.

## Benefits of Heat Recovery

The use of a recovery system to generate hot water can reduce the total energy needs of a building and/or a process and allows a significant increase of the global efficiency of the system.

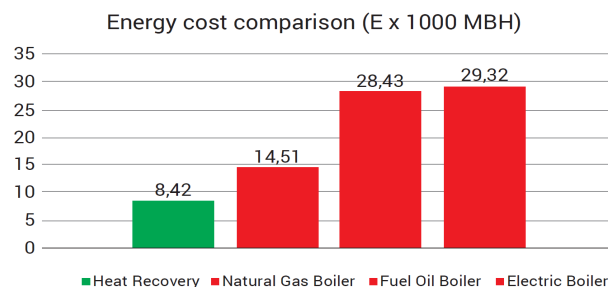
The benefits of Heat recovery systems are several:

**Increased efficiency**, due to the possibility to use both chilled and hot water for different purposes. To better understand this point, we can analyze the EER (Energy Efficiency Ratio) of the unit without heat recovery system and the TER (Total Efficiency Ratio) with heat recovery system. According to its definition, the EER is the ratio between  $Q_c$  (cooling capacity) and the absorbed electrical power  $W_{el}$ . For a unit with heat recovery system, the TER is the ratio between the sum of useful effects  $Q_c$  and  $Q_{rec}$  (cooling capacity and recovered heat) and the absorbed power.

$$EER = \frac{Q_c}{W_{el}} \quad TER = \frac{Q_c}{W_{el}} + \frac{Q_{rec}}{W_{el}} = \frac{Q_c + Q_{rec}}{W_{el}}$$

**Reduction of Energy costs**: if there are simultaneous heating and cooling loads, it's possible to recover heat from chillers instead of rejecting it to the environment. This gives a double benefit: recovered heat reduces the costs of purchased heat and also reduces the ancillary power necessary to reject the heat (for example cooling towers and/or dry coolers).

A qualitative representation of the cost benefits compared to standard heat generation methods is shown below:



**Reduced Environmental Emissions**: energy recovery not only reduce operating costs, but also reduce emissions to the environment. Heat recovery systems allows the reduction of heat generated by burning fossil fuels (such as natural gas), and consequently the reduction of site emissions.

**Energy codes and Government incentives**: considering the benefits of the above-mentioned points, in different countries there are standards and building codes that require condenser-water heat recovery for service water heating and/or economical incentives for the installation of recovery systems.



# TETI BS

13-1-1 PE ↔ 287-2-2 PE

R290

Refrigerant  
R290 | GWP=3



Brazen plate  
heat exchanger



Semi-hermetic  
piston compressor



Axial fan



Cu/Al  
condensing coils



SEPR

**Air to water chillers for medium temperature applications**  
Standard efficiency



## Solution

B - Base  
I - Integrata

## Version

ST - Standard  
LN - Low Noise  
SL - Super Low Noise

## Equipment

AS - Standard equipment  
DS - Desuperheater  
HR - Total modulating Heat Recovery

**Cooling capacity 8,7 - 209 kW**

<b>Safety system</b>	To ensure high-safety-level the unit is equipped with an <b>ATEX certified gas detector</b> and an <b>EC centrifugal extraction fan</b> . The sensor, with external dedicated power supply and Modbus output signal, has an alarm threshold set at 10% of the lower flammable limit (LFL). The Propane alarm causes the immediate shutdown of the machine and the centrifugal extraction fan is switched on, which allows the ventilation of the compressor compartment and the dilution of the R290 concentration to values below the lower flammability limit.
<b>Structure</b>	Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Basement and panels made of galvanized steel sheet, oven-painted with polyurethane powders. Frame made of anodized aluminium profiles, with aluminium alloy corner joints that guarantee excellent mechanical resistance and low weight. LN (Low Noise) version: the panels are internally lined with sound-absorbing material. SL (Super Low Noise) version: the panels are sandwich and insulated with rock wool.
<b>Compressor</b>	Reciprocating semi-hermetic type compressor equipped with: electronic control module and protection of the electric motor (installed inside the electrical panel); oil charge; oil level sight glass and oil crankcase heater; anti-vibration rubber supports; anti-vibration pipes (suction and discharge); suction and discharge valves. The compressor can be supplied with one or more RSH capacity control heads to guarantee an adaptation of the cooling capacity in case of thermal load's reduction: please see the list of accessories for further information.
<b>EC Fan</b>	Premium-Axial-Fans with bionic shaped blades and high-efficient EC (Electronically Commutated) external rotor motors, sealed in protection IP54 and thermal class THCL 155. The motor efficiency class complies with IE4.
<b>Air heat exchanger</b>	Finned coil made with copper pipes arranged on staggered rows, mechanically expanded inside a pack of aluminium fins offering a high exchange surface area.
<b>Water heat exchanger</b>	Brazen plate-type heat exchanger, stainless steel AISI 316 made, complete with water differential pressure switch, air vent valve and thermally insulated with closed-cell neoprene anti-condensate material. The heat exchanger design provides high thermal exchange and high performance results, furthermore it guarantees small dimensions and easy installation and maintenance.
<b>Electrical board</b>	Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action. Switchboard is made according to standards IEC 204-1/EN60204-1 and it is complete with the following main components: - Main isolator switch - Door interlock safety device - Contactor and protection for compressor and fans - Cabinet minimum protection rating IP54. To ensure higher level of security, the cabinet is outside the machine and positioned on one side of the unit. The propane sensor is equipped with separate power supply: this power supply must always be guaranteed in order to ensure the monitoring of any leakage.
<b>Control</b>	The microprocessor controls the unit capacity by timing the compressors and checks the operating alarms with the possibility to connect to BMS.
<b>Refrigerant circuit</b>	Filter drier, moisture-liquid sight glass, electronic expansion valve, high & low pressure gauge, high and low pressure transducers, high pressure switch, safety high pressure valve (when required by EN 378-2016 standard).
<b>Water circuit (Integrata)</b>	<b>Base version:</b> as interface to the plant, includes the water fittings of the evaporator only. <b>Integrated version:</b> Water storage tank, water pressure gauge, safety valve, water discharge valve, centrifugal pump(s) suitable for glycol solutions up to 40%, manual by-pass valve, manual air venting valve. The pump control equipment is fitted inside the electrical board of the unit and the microprocessor control manages the pump starting, timing and all the safety devices of the whole system.

## ACCESSORI PRINCIPALI

- Anti-vibration rubber/spring mounts
- Air heat exchanger protection panel or filter
- Air heat exchanger with various coatings treatment
- Low pressure switch
- Low pressure safety valve
- Double safety valve
- Overpressure valve / automatic by-pass
- Double water pump (stand-by) - Standard/ High pressure
- Open / Closed expansion vessel with automatic filling unit
- RSH Capacity Control head / Inverter driven compressor
- Advanced control c.pCo

# TETI BS

## Technical data

TETI BS R290 range		13-1-1 PE	16-1-1 PE	25-1-1 PE	32-1-1 PE	40-1-1 PE	49-1-1 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>							
Cooling capacity <sup>(1)</sup>	[kW]	8,73	11,5	16,8	21,1	29,1	34,8
Total power input <sup>(1)</sup>	[kW]	2,84	4,04	5,94	8,35	10,3	13
<b>EER - Energy Efficiency Ratio</b>	-	<b>3,07</b>	<b>2,85</b>	<b>2,83</b>	<b>2,53</b>	<b>2,83</b>	<b>2,68</b>
Saved CO2 equivalent Ton <sup>(*)</sup>	[CO <sub>2</sub> Ton]	4,7	5,0	8,7	9,5	12,2	14,6
"Ecodesign" compliance for process application (SEPR)	-	<b>6,20</b>	<b>5,00</b>	<b>5,38</b>	<b>5,00</b>	<b>5,60</b>	<b>5,39</b>

<b>REFRIGERANT CIRCUIT</b>							
Refrigerant	-	R290					
GWP	-	3					
Charge of refrigerant - Base unit	[kg]	1,2	1,3	2,2	2,4	3,2	3,8
Independent gas circuits	[n°]	1	1	1	1	1	1
Compressors type	-	Semi-hermetic pistons					
Compressors quantity	[n°]	1	1	1	1	1	1
Available steps of capacity	-	1 (50%)			1 (75%); 2 (50%)		
Condensing coils type	-	Cu/Al					
Fans type	-	Axial					
Fans quantity	[n°]	1	1	1	1	1	2
Fans power input <sup>(1)</sup> (total)	[kW]	0,5	0,5	0,8	0,8	0,8	1,7
Total air flow	[m <sup>3</sup> /h]	6.340	6.340	12.500	12.500	11.800	23.500
Expansion valve type	-	Electronic					
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	1,5	2,0	2,9	3,6	5,0	6,0
Pressure drop (user side) <sup>(1)</sup>	[kPa]	16	13	24	35	37	35

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	1,0	1,7	2,3	3,7	4,2	5,2
Water flow	[m <sup>3</sup> /h]	0,2	0,3	0,4	0,6	0,7	0,9
Pressure drop (user side)	[kPa]	1,7	2,0	2,2	2,6	2,6	2,3

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	11,2	15,3	22,0	29,3	39,4	47,0
Water flow	[m <sup>3</sup> /h]	1,9	2,7	3,8	5,1	6,8	8,1
Pressure drop (user side)	[kPa]	12,0	19,4	17,5	22,1	30,3	31,8

<b>Electrical data</b>							
Power supply	-	400/3/50					
Emergency power supply	-	230/1/50					
Maximum power input without pump	[kW]	3,9	5,4	9,0	12,8	13,8	17,3
Locked rotor current - LRA without pump	[A]	36,9	44,7	65,0	89,2	104	121
Maximum absorbed current - FLA without pump	[A]	7,4	10,0	15,7	22,5	23,5	32,4

<b>HYDRONIC KIT (option)</b>							
Buffer tank capacity	[L]	30	30	60	60	60	160
Pump type	-	Centrifugal					

<b>Standard pump - 250 kPa useful head</b>							
Motor Efficiency	-	-	-	IE3	IE3	IE3	IE3
Pump motor nominal power	[kW]	0,6	0,55	0,9	1,5	1,5	1,5
Pump motor nominal current	[A]	2,1	2	2,5	4,1	4,1	4,1

<b>Standard pump - 450 kPa useful head</b>							
Motor Efficiency	-	IE3	IE3	IE3	IE3	IE3	IE3
Pump motor nominal power	[kW]	1,1	1,1	1,3	1,3	2,2	2,2
Pump motor nominal current	[A]	3,3	3,3	3,3	3,3	4,7	4,7

<b>Water connections</b>							
Dimension (nominal external diameter)	[inch/DN]	1/2" (DN15)	1" (DN 25)	1" (DN 25)	1" (DN 25)	1" 1/4 (DN 32)	1" 1/4 (DN 32)

<b>Noise levels <sup>(3)</sup></b>							
Total sound power (ST version)	[db(A)]	77	80	81	83	83	86
Total sound pressure (ST version) - at 1 m distance	[db(A)]	61	64	64	66	66	68
Total sound pressure (ST version) - at 10 m distance	[db(A)]	45	48	49	51	51	54
Total sound power (LN version)	[db(A)]	74	77	78	80	80	83
Total sound pressure (LN version) - at 1 m distance	[db(A)]	58	61	61	63	63	65
Total sound pressure (LN version) - at 10 m distance	[db(A)]	42	45	46	48	48	51
Total sound power (SL version)	[db(A)]	72	75	76	78	78	81
Total sound pressure (SL version) - at 1 m distance	[db(A)]	56	59	59	61	61	63
Total sound pressure (SL version) - at 10 m distance	[db(A)]	40	43	44	46	46	49

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI BS

## Technical data

TETI BS R290 range		57-1-1 PE	73-1-1 PE	85-1-1 PE	101-1-1 PE	119-1-1 PE	100-2-2 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>							
Cooling capacity <sup>(1)</sup>	[kW]	40,2	51,6	59,6	74,1	87,1	71,8
Total power input <sup>(1)</sup>	[kW]	14,1	18,9	22,9	26,3	29,4	24,9
<b>EER - Energy Efficiency Ratio</b>	-	<b>2,85</b>	<b>2,73</b>	<b>2,60</b>	<b>2,82</b>	<b>2,96</b>	<b>2,88</b>
Saved CO2 equivalent Ton (*)	[CO <sub>2</sub> Ton]	15,7	20,6	22	27,6	37,1	29,9
"Ecodesign" compliance for process application (SEPR)	-	<b>5,28</b>	<b>5,47</b>	<b>5,01</b>	<b>5,17</b>	<b>5,57</b>	<b>5,78</b>

<b>REFRIGERANT CIRCUIT</b>							
Refrigerant	-	R290					
GWP	-	3					
Charge of refrigerant - Base unit	[kg]	4,1	5,3	5,7	7,2	9,6	7,8
Independent gas circuits	[n°]	1	1	1	1	1	2
Compressors type	-	Semi-hermetic pistons					
Compressors quantity	[n°]	1	1	1	1	1	2
Available steps of capacity	-	1 (75%); 2 (50%)			1 (83%); 2 (67%); 3 (50%)		1 (75%); 2 (50%)
Condensing coils type	-	Cu/Al					
Fans type	-	Axial					
Fans quantity	[n°]	2	2	2	2	3	3
Fans power input <sup>(1)</sup> (total)	[kW]	1,7	4,2	4,2	4,4	2,5	2,4
Total air flow	[m <sup>3</sup> /h]	23.500	40.400	40.400	37.750	36.700	38.700
Expansion valve type	-	Electronic					
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	6,9	8,9	10,3	12,8	15,0	12,4
Pressure drop (user side) <sup>(1)</sup>	[kPa]	34	33	25	28	30	34

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	5,4	5,7	8,0	9,4	11,9	10,2
Water flow	[m <sup>3</sup> /h]	0,9	1,0	1,4	1,6	2,1	1,8
Pressure drop (user side)	[kPa]	2,6	2,2	2,5	2,7	2,7	4,2

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	53,4	65,9	79,3	97,1	115,0	96,0
Water flow	[m <sup>3</sup> /h]	9,3	11,4	13,7	16,8	19,9	16,6
Pressure drop (user side)	[kPa]	25,9	28,1	30,2	34,8	39,0	25,2

<b>Electrical data</b>							
Power supply	-	400/3/50					
Emergency power supply	-	230/1/50					
Maximum power input without pump	[kW]	19,8	24,8	29,8	36,4	39,4	33,6
Locked rotor current - LRA without pump	[A]	140	212	234	248	279	151
Maximum absorbed current - FLA without pump	[A]	39,6	46,1	53,2	63,1	66,6	63,0

<b>HYDRONIC KIT (option)</b>							
Buffer tank capacity	[L]	160	290	290	290	290	290
Pump type	-	Centrifugal					

<b>Standard pump - 250 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	1,5	1,8	3	3	3	3
Pump motor nominal current	[A]	4,1	4,7	6,4	6,4	6,4	6,4

<b>Standard pump - 450 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	2,2	4	4	5,5	7,5	5,5
Pump motor nominal current	[A]	4,7	8,7	8,7	10,6	13,6	10,6

<b>Water connections</b>							
Dimension (nominal external diameter)	[inch/DN]	1" 1/4 (DN 32)	1" 1/2 (DN 40)	2" (DN 50)	2" (DN 50)	2" (DN 50)	2" (DN 50)

<b>Noise levels <sup>(3)</sup></b>							
Total sound power (ST version)	[dB(A)]	86	85	87	87	89	86
Total sound pressure (ST version) - at 1 m distance	[dB(A)]	68	67	69	69	70	67
Total sound pressure (ST version) - at 10 m distance	[dB(A)]	54	53	55	55	57	54
Total sound power (LN version)	[dB(A)]	83	82	84	84	86	83
Total sound pressure (LN version) - at 1 m distance	[dB(A)]	65	64	66	66	67	64
Total sound pressure (LN version) - at 10 m distance	[dB(A)]	51	50	52	52	54	51
Total sound power (SL version)	[dB(A)]	81	80	82	82	84	81
Total sound pressure (SL version) - at 1 m distance	[dB(A)]	63	62	64	64	65	62
Total sound pressure (SL version) - at 10 m distance	[dB(A)]	49	48	50	50	52	49

### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI BS

## Technical data

TETI BS R290 range		118-2-2 PE	144-2-2 PE	164-2-2 PE	199-2-2 PE	248-2-2 PE	287-2-2 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>							
Cooling capacity <sup>(1)</sup>	[kW]	86	103	116	146	181	209
Total power input <sup>(1)</sup>	[kW]	28,6	36,7	44,7	50,4	60,2	71,8
<b>EER - Energy Efficiency Ratio</b>	-	<b>3,01</b>	<b>2,81</b>	<b>2,60</b>	<b>2,90</b>	<b>3,01</b>	<b>2,91</b>
Saved CO2 equivalent Ton <sup>(*)</sup>	[CO2 Ton]	38,9	40,1	41,4	61,3	84,7	87,6
"Ecodesign" compliance for process application (SEPR)	-	<b>5,81</b>	<b>5,27</b>	<b>5,00</b>	<b>5,11</b>	<b>5,75</b>	<b>5,36</b>

<b>REFRIGERANT CIRCUIT</b>							
Refrigerant	-	R290					
GWP	-	3					
Charge of refrigerant - Base unit	[kg]	10,1	10,4	10,8	15,9	22,0	22,8
Independent gas circuits	[n°]	2	2	2	2	2	2
Compressors type	-	Semi-hermetic pistons					
Compressors quantity	[n°]	2	2	2	2	2	2
Available steps of capacity	-	1 (75%); 2 (50%)			1 (83%); 2 (67%); 3 (50%)		
Condensing coils type	-	Cu/Al					
Fans type	-	Axial					
Fans quantity	[n°]	3	3	3	3	4	4
Fans power input <sup>(1)</sup> (total)	[kW]	2,5	6,6	6,6	5,8	7,9	7,9
Total air flow	[m <sup>3</sup> /h]	36.700	55.250	55.300	68.300	88.600	88.600
Expansion valve type	-	Electronic					
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	14,8	17,7	20,0	25,2	31,1	36,0
Pressure drop (user side) <sup>(1)</sup>	[kPa]	38	40	37	42	43	44

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	11,3	12,4	17,2	19,7	21,9	29,4
Water flow	[m <sup>3</sup> /h]	2,0	2,2	3,0	3,4	3,8	5,1
Pressure drop (user side)	[kPa]	4,3	4,2	4,6	4,7	4,5	4,9

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	114,0	134,0	158,0	194,0	232,0	273,0
Water flow	[m <sup>3</sup> /h]	19,7	23,2	27,4	33,6	40,2	47,4
Pressure drop (user side)	[kPa]	32,6	35,2	38,5	41,4	34,5	33,4

<b>Electrical data</b>							
Power supply	-	400/3/50					
Emergency power supply	-	230/1/50					
Maximum power input without pump	[kW]	35,4	47,3	57,3	70,5	82,4	97,6
Locked rotor current – LRA without pump	[A]	216	253	282	307	352	414
Maximum absorbed current - FLA without pump	[A]	66,0	87,6	102	122	140	168

<b>HYDRONIC KIT (option)</b>							
Buffer tank capacity	[L]	290	290	290	500	470	470
Pump type	-	Centrifugal					

<b>Standard pump - 250 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	3	4	4	4	5,5	5,5
Pump motor nominal current	[A]	6,4	8,7	8,7	8,7	10,6	10,6

<b>Standard pump - 450 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	7,5	7,5	7,5	7,5	11	11
Pump motor nominal current	[A]	13,6	13,6	13,6	13,6	21,3	21,3

<b>Water connections</b>							
Dimension (nominal external diameter)	[inch/DN]	2" (DN 50)	2"1/2 (DN 65)	2"1/2 (DN 65)	2"1/2 (DN 65)	3" (DN 80)	3" (DN 80)

<b>Noise levels <sup>(3)</sup></b>							
Total sound power (ST version)	[dB(A)]	87	88	90	89	91	91
Total sound pressure (ST version) - at 1 m distance	[dB(A)]	68	69	71	70	71	71
Total sound pressure (ST version) - at 10 m distance	[dB(A)]	55	56	58	57	59	59
Total sound power (LN version)	[dB(A)]	84	85	87	86	88	88
Total sound pressure (LN version) - at 1 m distance	[dB(A)]	65	66	68	67	68	68
Total sound pressure (LN version) - at 10 m distance	[dB(A)]	52	53	55	54	56	56
Total sound power (SL version)	[dB(A)]	82	83	85	84	86	86
Total sound pressure (SL version) - at 1 m distance	[dB(A)]	63	64	66	65	66	66
Total sound pressure (SL version) - at 10 m distance	[dB(A)]	50	51	53	52	54	54

#### Reference conditions:

- (1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.  
(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.  
(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.  
(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI BS

309-2-2 PV ↔ 449-2-2 PV



Refrigerant  
R290 | GWP=3



Brazen plate  
heat exchanger



Semi-hermetic  
piston compressor



Axial fan



Microchannel  
condensing coils



SEPR

**Air to water chillers for medium temperature applications**  
Standard efficiency



## Solution

B - Base  
I - Integrata

## Version

ST - Standard  
LN - Low Noise  
SL - Super Low Noise

## Equipment

AS - Standard equipment  
DS - Desuperheater  
HR - Total modulating Heat Recovery

**Cooling capacity 235 - 342 kW**

<b>Safety system</b>	To ensure high-safety-level the unit is equipped with an <b>ATEX certified gas detector</b> and an <b>EC centrifugal extraction fan</b> . The sensor, with external dedicated power supply and Modbus output signal, has an alarm threshold set at 10% of the lower flammable limit (LFL). The Propane alarm causes the immediate shutdown of the machine and the centrifugal extraction fan is switched on, which allows the ventilation of the compressor compartment and the dilution of the R290 concentration to values below the lower flammability limit.
<b>Structure</b>	Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Basement and panels made of galvanized steel sheet, oven-painted with polyurethane powders. Frame made of anodized aluminium profiles, with aluminium alloy corner joints that guarantee excellent mechanical resistance and low weight. LN (Low Noise) version: the panels are internally lined with sound-absorbing material. SL (Super Low Noise) version: the panels are sandwich and insulated with rock wool.
<b>Compressor</b>	Reciprocating semi-hermetic type compressor equipped with: electronic control module and protection of the electric motor (installed inside the electrical panel); oil charge; oil level sight glass and oil crankcase heater; anti-vibration rubber supports; anti-vibration pipes (suction and discharge); suction and discharge valves. The compressor can be supplied with one or more RSH capacity control heads to guarantee an adaptation of the cooling capacity in case of thermal load's reduction: please see the list of accessories for further information.
<b>EC Fan</b>	Premium-Axial-Fans with bionic shaped blades and high-efficient EC (Electronically Commutated) external rotor motors, sealed in protection IP54 and thermal class THCL 155. The motor efficiency class complies with IE4.
<b>Air heat exchanger</b>	Microchannel technology increases the primary to secondary surface area ratio and reduces the tube's air shadow to provide maximum heat exchange through our condensers.
<b>Water heat exchanger</b>	Brazen plate-type heat exchanger, stainless steel AISI 316 made, complete with water differential pressure switch, air vent valve and thermally insulated with closed-cell neoprene anti-condensate material. The heat exchanger design provides high thermal exchange and high performance results, furthermore it guarantees small dimensions and easy installation and maintenance.
<b>Electrical board</b>	Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action. Switchboard is made according to standards IEC 204-1/EN62024-1 and it is complete with the following main components: - Main isolator switch - Door interlock safety device - Contactor and protection for compressor and fans - Cabinet minimum protection rating IP54. To ensure higher level of security, the cabinet is outside the machine and positioned on one side of the unit. The propane sensor is equipped with separate power supply: this power supply must always be guaranteed in order to ensure the monitoring of any leakage.
<b>Control</b>	The microprocessor controls the unit capacity by timing the compressors and checks the operating alarms with the possibility to connect to BMS.
<b>Refrigerant circuit</b>	Filter drier, moisture-liquid sight glass, electronic expansion valve, high & low pressure gauge, high and low pressure transducers, high pressure switch, safety high pressure valve (when required by EN 378-2016 standard).
<b>Water circuit (Integrata)</b>	<b>Base version:</b> as interface to the plant, includes the water fittings of the evaporator only. <b>Integrated version:</b> Water storage tank, water pressure gauge, safety valve, water discharge valve, centrifugal pump(s) suitable for glycol solutions up to 40%, manual by-pass valve, manual air venting valve. The pump control equipment is fitted inside the electrical board of the unit and the microprocessor control manages the pump starting, timing and all the safety devices of the whole system.

## ACCESSORI PRINCIPALI

- Anti-vibration rubber/spring mounts
- Air heat exchanger protection panel or filter
- Air heat exchanger with various coatings treatment
- Low pressure switch
- Low pressure safety valve
- Double safety valve
- Overpressure valve / automatic by-pass
- Double water pump (stand-by) - Standard/ High pressure
- Open / Closed expansion vessel with automatic filling unit
- RSH Capacity Control head / Inverter driven compressor
- Advanced control c.pCo

# TETI BS

## Technical data

TETI BS R290 range		309-2-2 PV	346-2-2 PV	393-2-2 PV	428-2-2 PV	449-2-2 PV
<b>COOLING - A BP/ST/AS/EC/*S version</b>						
Cooling capacity <sup>(1)</sup>	[kW]	235	258	302	327	342
Total power input <sup>(1)</sup>	[kW]	79,7	90	100	108	117
EER - Energy Efficiency Ratio	-	2,95	2,87	3,02	3,03	2,92
Saved CO2 equivalent Ton (*)	[CO <sub>2</sub> Ton]	66,4	75,9	85,1	88,8	92,4
"Ecodesign" compliance for process application (SEPR)	-	5,31	5,19	5,39	5,60	5,16

<b>REFRIGERANT CIRCUIT</b>						
Refrigerant	-	R290				
GWP	-	3				
Charge of refrigerant - Base unit	[kg]	17,3	19,7	22,1	23,1	24,0
Independent gas circuits	[n°]	2	2	2	2	2
Compressors type	-	Semi-hermetic pistons				
Compressors quantity	[n°]	2	2	2	2	2
Available steps of capacity	-	2 (75%); 3 (62,5%); 4 (50%)				
Condensing coils type	-	Microchannel				
Fans type	-	Axial				
Fans quantity	[n°]	4	4	6	6	6
Fans power input <sup>(1)</sup> (total)	[kW]	7,6	7,6	11,5	11,5	11,5
Total air flow	[m <sup>3</sup> /h]	91.600	91.600	137.400	137.400	137.400
Expansion valve type	-	Electronic				
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	40,4	44,4	51,9	56,2	58,8
Pressure drop (user side) <sup>(1)</sup>	[kPa]	37	34	44	42	39

<b>DESUPERHEATER (option) - A BP/ST/DS/OO/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	32,4	39,5	39,5	43,3	49,6
Water flow	[m <sup>3</sup> /h]	5,64	6,79	6,86	7,54	8,65
Pressure drop (user side)	[kPa]	5,2	5,6	14,6	16,7	20,2

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	309	346	387	422	447
Water flow	[m <sup>3</sup> /h]	53,6	60,0	67,1	73,2	77,5
Pressure drop (user side)	[kPa]	31,3	33,3	36,1	35	38,6

<b>Electrical data</b>						
Power supply	-	400/3/50				
Emergency power supply	-	230/1/50				
Maximum power input without pump	[kW]	113	124	130	139	141
Locked rotor current – LRA without pump	[A]	475	573	679	720	723
Maximum absorbed current - FLA without pump	[A]	197	218	234	243	250

<b>HYDRONIC KIT (option)</b>						
Buffer tank capacity	[L]	290	290	290	290	290
Pump type	-	Centrifugal				

<b>Standard pump - 250 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	7,5	7,5	11	11	11
Pump motor nominal current	[A]	13,6	13,6	21,3	21,3	21,3

<b>Standard pump - 450 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	11	11	11	15	15
Pump motor nominal current	[A]	21,3	21,3	21,3	27,7	27,7

<b>Water connections</b>						
Dimension (nominal external diameter)	[inch/DN]	4" (DN 100)	4" (DN 100)	4" (DN 100)	4" (DN 100)	4" (DN 100)

<b>Noise levels <sup>(3)</sup></b>						
Total sound power (ST version)	[db(A)]	92	93	94	94	94
Total sound pressure (ST version) - at 1 m distance	[db(A)]	73	74	74	74	74
Total sound pressure (ST version) - at 10 m distance	[db(A)]	60	61	62	62	62
Total sound power (LN version)	[db(A)]	89	90	91	91	91
Total sound pressure (LN version) - at 1 m distance	[db(A)]	70	71	71	71	71
Total sound pressure (LN version) - at 10 m distance	[db(A)]	57	58	59	59	59
Total sound power (SL version)	[db(A)]	87	88	89	89	89
Total sound pressure (SL version) - at 1 m distance	[db(A)]	68	69	69	69	69
Total sound pressure (SL version) - at 10 m distance	[db(A)]	55	56	57	57	57

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUOKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI BS

## Dimensions and weights

TETI BS R290 range		13-1-1 PE	16-1-1 PE	25-1-1 PE	32-1-1 PE	40-1-1 PE	49-1-1 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	1380	1380	1680	1680	1680	2330
Width	[mm]	835	835	1025	1025	1025	1025
Height (ST - LN)	[mm]	1820	1820	2121	2121	2121	2221
Height (SL)	[mm]	-	-	2208	2208	2208	2308
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	230	302	380	360	410	550
Operating weight (A BP/ST/AS/OO/** version)	[kg]	235	307	385	365	415	555

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	1980	1980	2330	2330	2330	2980
Width	[mm]	835	835	1025	1025	1025	1025
Height (ST - LN)	[mm]	1820	1820	2221	2221	2221	2221
Height (SL)	[mm]	-	-	2308	2308	2308	2308

Unit dimensions with hydronic kit							
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Integrata MP 1-1 OO	-	Large	Large	Large	Large	Large	Standard
Integrata MP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Integrata HP 1-1 OO	-	Large	Large	Large	Large	Large	Standard
Integrata HP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Large	Large	Large	Large	Large	Standard

TETI BS R290 range		57-1-1 PE	73-1-1 PE	85-1-1 PE	101-1-1 PE	119-1-1 PE	100-2-2 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	2330	2980	2980	2980	3920	3920
Width	[mm]	1025	1025	1025	1025	1025	1025
Height (ST - LN)	[mm]	2221	2300	2300	2300	2281	2281
Height (SL)	[mm]	2308	2360	2360	2360	2368	2368
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	558	762	773	830	950	930
Operating weight (A BP/ST/AS/OO/** version)	[kg]	563	769	780	837	958	938

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	2980	3920	3920	3920	-	-
Width	[mm]	1025	1025	1025	1025	-	-
Height (ST - LN)	[mm]	2221	2360	2360	2360	-	-
Height (SL)	[mm]	2308	2420	2420	2420	-	-

Unit dimensions with hydronic kit							
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Large	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Standard	Standard
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Large	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Standard	Standard
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard

### Reference conditions:

- (1) Condenser air intake temperature = 25 °C - Evaporator water temperature IN/OUT = 20/15 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models
  - (2) Plate heat exchanger water temp. IN/OUT = 40/45°C - Condenser air intake temperature = 35°C - Evaporator water temperature IN/OUT = 20/15°C - Fluid: ethylene glycol - Condensing coil: Cu/Al or microchannel
  - (3) - (2) The declared cooling capacity are not taking into account the pump motor power input (where provided).
- (\*) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- (\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI BS

## Dimensions and weights

TETI BS R290 range		118-2-2 PE	144-2-2 PE	164-2-2 PE	199-2-2 PE	248-2-2 PE	287-2-2 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	3920	3920	3920	4200	5500	5500
Width	[mm]	1025	1025	1025	1185	1535	1535
Height (ST - LN)	[mm]	2281	2360	2360	2320	2350	2350
Height (SL)	[mm]	2368	2420	2420	2380	2410	2410
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	1055	1134	1150	1460	1698	1686
Operating weight (A BP/ST/AS/OO/** version)	[kg]	1063	1142	1158	1470	1708	1701

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	-	-	-	5000	Contact EK	Contact EK
Width	[mm]	-	-	-	1185	Contact EK	Contact EK
Height (ST - LN)	[mm]	-	-	-	2320	Contact EK	Contact EK
Height (SL)	[mm]	-	-	-	2380	Contact EK	Contact EK

<b>Unit dimensions with hydronic kit</b>							
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Large	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Large	Contactare EK	Contactare EK
Integrata MP 1-1 OO	-	Standard	Standard	Standard	Large	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Large	Contactare EK	Contactare EK
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Large	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Large	Contactare EK	Contactare EK
Integrata HP 1-1 OO	-	Standard	Standard	Standard	Large	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Large	Contactare EK	Contactare EK
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Standard	Standard	Standard	Large	Contactare EK	Contactare EK

TETI BS R290 range		309-2-2 PV	346-2-2 PV	393-2-2 PV	428-2-2 PV	449-2-2 PV
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>						
Lenght	[mm]	2895	2895	4015	4015	4015
Width	[mm]	2280	2280	2280	2280	2280
Height (ST - LN)	[mm]	2535	2535	2535	2535	2535
Height (SL)	[mm]	2560	2560	2560	2560	2560
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	1898	1908	2543	2557	2575
Operating weight (A BP/ST/AS/OO/** version)	[kg]	1913	1923	2561	2575	2593

<b>DIMENSIONS - Large unit</b>						
Lenght	[mm]	4015	4015	-	-	-
Width	[mm]	2280	2280	-	-	-
Height (ST - LN)	[mm]	2535	2535	-	-	-
Height (SL)	[mm]	2560	2560	-	-	-

<b>Unit dimensions with hydronic kit</b>						
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Large	Large	Standard	Standard	Standard
Integrata MP 1-1 OO	-	Large	Large	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Large	Large	Standard	Standard	Standard
Integrata HP 1-1 OO	-	Large	Large	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Large	Large	Standard	Standard	Standard

### Reference conditions:

- (1) Condenser air intake temperature = 25 °C - Evaporator water temperature IN/OUT = 20/15 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models
  - (2) Plate heat exchanger water temp. IN/OUT = 40/45°C - Condenser air intake temperature = 35°C - Evaporator water temperature IN/OUT = 20/15°C - Fluid: ethylene glycol - Condensing coil: Cu/Al or microchannel  
(1) - (2) The declared cooling capacity are not taking into account the pump motor power input (where provided).
  - (3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- (\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI HE

13-1-1 PE ↔ 293-2-2 PE



Refrigerant  
R290 | GWP=3



Brazed plate  
heat exchanger



Semi-hermetic  
piston compressor



Axial fan



Cu/Al  
condensing coils



SEPR

## Air to water chillers for medium temperature applications

High efficiency



### Solution

B - Base  
I - Integrata

### Version

ST - Standard  
LN - Low Noise  
SL - Super Low Noise

### Equipment

AS - Standard equipment  
DS - Desuperheater  
HR - Total modulating Heat Recovery

Cooling capacity 8,7 - 211 kW

#### Safety system

To ensure high-safety-level the unit is equipped with an **ATEX certified gas detector** and an **EC centrifugal extraction fan**. The sensor, with external dedicated power supply and Modbus output signal, has an alarm threshold set at 10% of the lower flammable limit (LFL). The Propane alarm causes the immediate shutdown of the machine and the centrifugal extraction fan is switched on, which allows the ventilation of the compressor compartment and the dilution of the R290 concentration to values below the lower flammability limit.

#### Structure

Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Basement and panels made of galvanized steel sheet, oven-painted with polyurethane powders. Frame made of anodized aluminium profiles, with aluminium alloy corner joints that guarantee excellent mechanical resistance and low weight. LN (Low Noise) version: the panels are internally lined with sound-absorbing material. SL (Super Low Noise) version: the panels are sandwich and insulated with rock wool.

#### Compressor

Reciprocating semi-hermetic type compressor equipped with: electronic control module and protection of the electric motor (installed inside the electrical panel); oil charge; oil level sight glass and oil crankcase heater; anti-vibration rubber supports; anti-vibration pipes (suction and discharge); suction and discharge valves. The compressor can be supplied with one or more RSH capacity control heads to guarantee an adaptation of the cooling capacity in case of thermal load's reduction: please see the list of accessories for further information.

#### EC Fan

Premium-Axial-Fans with bionic shaped blades and high-efficient EC (Electronically Commutated) external rotor motors, sealed in protection IP54 and thermal class THCL 155. The motor efficiency class complies with IE4.

#### Air heat exchanger

Finned coil made with copper pipes arranged on staggered rows, mechanically expanded inside a pack of aluminium fins offering a high exchange surface area.

#### Water heat exchanger

Brazed plate-type heat exchanger, stainless steel AISI 316 made, complete with water differential pressure switch, air vent valve and thermally insulated with closed-cell neoprene anti-condensate material. The heat exchanger design provides high thermal exchange and high performance results, furthermore it guarantees small dimensions and easy installation and maintenance.

#### Electrical board

Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action. Switchboard is made according to standards IEC 204-1/EN60204-1 and it is complete with the following main components: - Main isolator switch - Door interlock safety device - Contactor and protection for compressor and fans - Cabinet minimum protection rating IP54.

To ensure higher level of security, the cabinet is outside the machine and positioned on one side of the unit. The propane sensor is equipped with separate power supply: this power supply must always be guaranteed in order to ensure the monitoring of any leakage.

#### Control

The microprocessor controls the unit capacity by timing the compressors and checks the operating alarms with the possibility to connect to BMS.

#### Refrigerant circuit

Filter drier, moisture-liquid sight glass, electronic expansion valve, high & low pressure gauge, high and low pressure transducers, high pressure switch, safety high pressure valve (when required by EN 378-2016 standard).

#### Water circuit

(Integrata)

**Base version:** as interface to the plant, includes the water fittings of the evaporator only.

**Integrated version:** Water storage tank, water pressure gauge, safety valve, water discharge valve, centrifugal pump(s) suitable for glycol solutions up to 40%, manual by-pass valve, manual air venting valve. The pump control equipment is fitted inside the electrical board of the unit and the microprocessor control manages the pump starting, timing and all the safety devices of the whole system.

#### ACCESSORI PRINCIPALI

- Anti-vibration rubber/spring mounts
- Air heat exchanger protection panel or filter
- Air heat exchanger with various coatings treatment
- Low pressure switch
- Low pressure safety valve
- Double safety valve
- Overpressure valve / automatic by-pass
- Double water pump (stand-by) - Standard/ High pressure
- Open / Closed expansion vessel with automatic filling unit
- RSH Capacity Control head / Inverter driven compressor
- Advanced control c.pCo

# TETI HE

## Technical data

TETI HE R290 range		13-1-1 PE	26-1-1 PE	34-1-1 PE	42-1-1 PE	52-1-1 PE	59-1-1 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>							
Cooling capacity <sup>(1)</sup>	[kW]	8,73	17	22,5	29,8	37,2	41,1
Total power input <sup>(1)</sup>	[kW]	2,84	5,96	8,09	10,8	12,8	13,4
EER - Energy Efficiency Ratio	-	3,07	2,85	2,78	2,76	2,91	3,07
Saved CO2 equivalent Ton (*)	[CO <sub>2</sub> Ton]	4,7	9	11,4	14,6	14,9	19,6
"Ecodesign" compliance for process application (SEPR)	-	6,20	5,46	5,25	5,87	5,95	5,67

<b>REFRIGERANT CIRCUIT</b>							
Refrigerant	-	R290					
GWP	-	3					
Charge of refrigerant - Base unit	[kg]	1,2	2,3	3,0	3,8	3,9	5,1
Independent gas circuits	[n°]	1	1	1	1	1	1
Compressors type	-	Semi-hermetic pistons					
Compressors quantity	[n°]	1	1	1	1	1	1
Available steps of capacity	-	1 (50%)		1 (75%); 2 (50%)			
Condensing coils type	-	Cu/Al					
Fans type	-	Axial					
Fans quantity	[n°]	1	1	1	2	2	2
Fans power input <sup>(1)</sup> (total)	[kW]	0,5	0,81	0,84	1,71	1,7	1,55
Total air flow	[m <sup>3</sup> /h]	6.340	12.500	11.800	23.500	23.500	26.100
Expansion valve type	-	Electronic					
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	1,5	2,9	3,9	5,1	6,4	7,1
Pressure drop (user side) <sup>(1)</sup>	[kPa]	15,8	15,5	24,1	27	29,4	27,5

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	1,04	2,38	3,49	4	4,93	4,86
Water flow	[m <sup>3</sup> /h]	0,18	0,41	0,60	0,69	0,86	0,84
Pressure drop (user side)	[kPa]	0,2	0,4	0,6	0,7	0,9	0,8

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	11,2	22,3	29,7	39,1	48,4	52,6
Water flow	[m <sup>3</sup> /h]	1,9	3,9	5,2	6,8	8,4	9,1
Pressure drop (user side)	[kPa]	12	17,8	22,6	26,1	33,4	25,3

<b>Electrical data</b>							
Power supply	-	400/3/50					
Emergency power supply	-	230/1/50					
Maximum power input without pump	[kW]	3,9	9,0	12,8	14,8	17,3	19,8
Locked rotor current - LRA without pump	[A]	36,9	65,0	89,2	106	121	140
Maximum absorbed current - FLA without pump	[A]	7,4	15,7	22,5	25,3	32,4	39,6

<b>HYDRONIC KIT (option)</b>							
Buffer tank capacity	[L]	30	60	60	160	160	290
Pump type	-	Centrifugal					

<b>Standard pump - 250 kPa useful head</b>							
Motor Efficiency	-	-	IE3	IE3	IE3	IE3	IE3
Pump motor nominal power	[kW]	0,6	0,9	1,5	1,5	1,5	1,5
Pump motor nominal current	[A]	2,1	2,5	4,1	4,1	4,1	4,1

<b>Standard pump - 450 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	1,1	1,3	1,3	2,2	2,2	2,2
Pump motor nominal current	[A]	3,3	3,3	3,3	4,7	4,7	4,7

<b>Water connections</b>							
Dimension (nominal external diameter)	[inch/DN]	1/2" (DN15)	1" (DN 25)	1" (DN 25)	1" 1/4 (DN 32)	1" 1/4 (DN 32)	1" 1/2 (DN 40)

<b>Noise levels <sup>(3)</sup></b>							
Total sound power (ST version)	[dB(A)]	77	81	83	86	86	85
Total sound pressure (ST version) - at 1 m distance	[dB(A)]	61	64	66	68	68	67
Total sound pressure (ST version) - at 10 m distance	[dB(A)]	45	49	51	54	54	53
Total sound power (LN version)	[dB(A)]	74	78	80	83	83	82
Total sound pressure (LN version) - at 1 m distance	[dB(A)]	58	61	63	65	65	64
Total sound pressure (LN version) - at 10 m distance	[dB(A)]	42	46	48	51	51	50
Total sound power (SL version)	[dB(A)]	72	76	78	81	81	80
Total sound pressure (SL version) - at 1 m distance	[dB(A)]	56	59	61	63	63	62
Total sound pressure (SL version) - at 10 m distance	[dB(A)]	40	44	46	49	49	48

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI HE

## Technical data

TETI HE R290 range		76-1-1 PE	88-1-1 PE	104-1-1 PE	124-1-1 PE	105-2-2 PE	116-2-2 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>							
Cooling capacity <sup>(1)</sup>	[kW]	53,4	62,4	76,7	90,7	76	82,5
Total power input <sup>(1)</sup>	[kW]	19	22,6	24	32,5	24,4	27
EER - Energy Efficiency Ratio	-	2,81	2,76	3,20	2,79	3,11	3,06
Saved CO2 equivalent Ton (*)	[CO <sub>2</sub> Ton]	21,9	27,2	36	37,7	37,6	38,9
"Ecodesign" compliance for process application (SEPR)	-	5,70	5,03	5,91	5,58	6,32	5,57

<b>REFRIGERANT CIRCUIT</b>							
Refrigerant	-	R290					
GWP	-	3					
Charge of refrigerant - Base unit	[kg]	5,7	7,0	9,4	9,8	9,8	10,1
Independent gas circuits	[n°]	1	1	1	1	2	2
Compressors type	-	Semi-hermetic pistons					
Compressors quantity	[n°]	1	1	1	1	2	2
Available steps of capacity	-	1 (75%); 2 (50%)		1 (83%); 2 (67%); 3 (50%)		1 (75%); 2 (50%)	
Condensing coils type	-	Cu/Al					
Fans type	-	Axial					
Fans quantity	[n°]	2	2	3	3	3	3
Fans power input <sup>(1)</sup> (total)	[kW]	4,23	4,37	2,46	0	2,46	2,45
Total air flow	[m <sup>3</sup> /h]	40.400	37.700	36.700	55.200	36.700	36.700
Expansion valve type	-	Electronic					
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	9,2	10,7	13,2	15,6	13,1	14,2
Pressure drop (user side) <sup>(1)</sup>	[kPa]	20,7	21,2	24,4	27,1	25,2	28,5

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	6,18	7,93	9,25	11,3	9,64	10,8
Water flow	[m <sup>3</sup> /h]	1,07	1,39	1,61	1,97	1,66	1,88
Pressure drop (user side)	[kPa]	1,1	1,4	1,6	2,0	1,7	1,9

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>							
Heating capacity <sup>(2)</sup>	[kW]	68	80,1	98	116	97,9	108
Water flow	[m <sup>3</sup> /h]	11,8	13,9	17,0	20,1	17,0	18,7
Pressure drop (user side)	[kPa]	29,6	30,7	35,3	39,5	25,9	29,9

<b>Electrical data</b>							
Power supply	-	400/3/50					
Emergency power supply	-	230/1/50					
Maximum power input without pump	[kW]	24,8	29,8	34,6	43,5	33,6	38,6
Locked rotor current - LRA without pump	[A]	212	234	245	287	151	178
Maximum absorbed current - FLA without pump	[A]	46,1	53,2	59,5	74,8	63,0	77,4

<b>HYDRONIC KIT (option)</b>							
Buffer tank capacity	[L]	290	290	290	290	290	290
Pump type	-	Centrifugal					

<b>Standard pump - 250 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	1,8	3	3	3	3	3
Pump motor nominal current	[A]	4,7	6,4	6,4	6,4	6,4	6,4

<b>Standard pump - 450 kPa useful head</b>							
Motor Efficiency	-	IE3					
Pump motor nominal power	[kW]	4	4	5,5	7,5	5,5	7,5
Pump motor nominal current	[A]	8,7	8,7	10,6	13,6	10,6	13,6

<b>Water connections</b>							
Dimension (nominal external diameter)	[inch/DN]	1" 1/2 (DN 40)	2" (DN 50)	2" (DN 50)	2" (DN 50)	2" (DN 50)	2" (DN 50)

<b>Noise levels <sup>(3)</sup></b>							
Total sound power (ST version)	[dB(A)]	85	87	88	89	87	88
Total sound pressure (ST version) - at 1 m distance	[dB(A)]	67	69	69	70	68	69
Total sound pressure (ST version) - at 10 m distance	[dB(A)]	53	55	56	57	55	56
Total sound power (LN version)	[dB(A)]	82	84	85	86	84	85
Total sound pressure (LN version) - at 1 m distance	[dB(A)]	64	66	66	67	65	66
Total sound pressure (LN version) - at 10 m distance	[dB(A)]	50	52	53	54	52	53
Total sound power (SL version)	[dB(A)]	80	82	83	84	82	83
Total sound pressure (SL version) - at 1 m distance	[dB(A)]	62	64	64	65	63	64
Total sound pressure (SL version) - at 10 m distance	[dB(A)]	48	50	51	52	50	51

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI HE

## Technical data

TETI HE R290 range		147-2-2 PE	175-2-2 PE	215-2-2 PE	248-2-2 PE	293-2-2 PE
<b>COOLING - A BP/ST/AS/EC/*S version</b>						
Cooling capacity <sup>(1)</sup>	[kW]	105	123	159	181	211
Total power input <sup>(1)</sup>	[kW]	36,8	42,8	49,9	60,2	70,6
<b>EER - Energy Efficiency Ratio</b>	-	<b>2,85</b>	<b>2,87</b>	<b>3,19</b>	<b>3,01</b>	<b>2,99</b>
Saved CO2 equivalent Ton <sup>(*)</sup>	[CO <sub>2</sub> Ton]	41,3	60,4	80	84	87
"Ecodesign" compliance for process application (SEPR)	-	<b>5,39</b>	<b>5,04</b>	<b>5,96</b>	<b>5,75</b>	<b>5,54</b>

<b>REFRIGERANT CIRCUIT</b>						
Refrigerant	-	R290				
GWP	-	3				
Charge of refrigerant - Base unit	[kg]	10,7	15,7	20,8	21,8	22,6
Independent gas circuits	[n°]	2	2	2	2	2
Compressors type	-	Semi-hermetic pistons				
Compressors quantity	[n°]	2	2	2	2	2
Available steps of capacity	-	1 (75%); 2 (50%)		1 (83%); 2 (67%); 3 (50%)		
Condensing coils type	-	Cu/Al				
Fans type	-	Axial				
Fans quantity	[n°]	3	3	4	4	4
Fans power input <sup>(1)</sup> (total)	[kW]	6,62	5,81	7,93	7,9	7,5
Total air flow	[m <sup>3</sup> /h]	55.200	68.300	88.600	88.600	97.200
Expansion valve type	-	Electronic				
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	18,0	21,2	27,3	31,1	36,3
Pressure drop (user side) <sup>(1)</sup>	[kPa]	30,9	32,1	40,3	43	44,9

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	12,6	15,9	17,1	22,9	28,5
Water flow	[m <sup>3</sup> /h]	2,18	2,76	2,97	3,96	4,94
Pressure drop (user side)	[kPa]	2,2	2,8	3,0	4,0	4,9

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	136	160	195	232	273
Water flow	[m <sup>3</sup> /h]	23,5	27,7	33,9	40,2	47,4
Pressure drop (user side)	[kPa]	36	39,2	42,1	34,5	33,4

<b>Electrical data</b>						
Power supply	-	400/3/50				
Emergency power supply	-	230/1/50				
Maximum power input without pump	[kW]	47,3	57,3	72,8	82,4	97,6
Locked rotor current – LRA without pump	[A]	253	282	312	352	414
Maximum absorbed current - FLA without pump	[A]	87,6	102	126	140	168

<b>HYDRONIC KIT (option)</b>						
Buffer tank capacity	[L]	290	500	470	470	470
Pump type	-	Centrifugal				

<b>Standard pump - 250 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	4	4	4	5,5	5,5
Pump motor nominal current	[A]	8,7	8,7	8,7	10,6	10,6

<b>Standard pump - 450 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	7,5	7,5	7,5	11	11
Pump motor nominal current	[A]	13,6	13,6	13,6	21,3	21,3

<b>Water connections</b>						
Dimension (nominal external diameter)	[inch/DN]	2"1/2 (DN 65)	2"1/2 (DN 65)	3" (DN 80)	3" (DN 80)	3" (DN 80)

<b>Noise levels <sup>(3)</sup></b>						
Total sound power (ST version)	[db(A)]	88	89	90	91	93
Total sound pressure (ST version) - at 1 m distance	[db(A)]	69	70	70	71	73
Total sound pressure (ST version) - at 10 m distance	[db(A)]	56	57	58	59	61
Total sound power (LN version)	[db(A)]	85	86	87	88	90
Total sound pressure (LN version) - at 1 m distance	[db(A)]	66	67	67	68	70
Total sound pressure (LN version) - at 10 m distance	[db(A)]	53	54	55	56	58
Total sound power (SL version)	[db(A)]	83	84	85	86	88
Total sound pressure (SL version) - at 1 m distance	[db(A)]	64	65	65	66	68
Total sound pressure (SL version) - at 10 m distance	[db(A)]	51	52	53	54	56

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI HE



Refrigerant  
R290 | GWP=3



Brazen plate  
heat exchanger



Semi-hermetic  
piston compressor



Axial fan



Microchannel  
condensing coils



313-2-2 PV ↔ 484-2-2 PV

**Air to water chillers for medium temperature applications**  
High efficiency



## Solution

B - Base  
I - Integrata

## Version

ST - Standard  
LN - Low Noise  
SL - Super Low Noise

## Equipment

AS - Standard equipment  
DS - Desuperheater  
HR - Total modulating Heat Recovery

**Cooling capacity 223 - 345 kW**

<b>Safety system</b>	To ensure high-safety-level the unit is equipped with an <b>ATEX certified gas detector</b> and an <b>EC centrifugal extraction fan</b> . The sensor, with external dedicated power supply and Modbus output signal, has an alarm threshold set at 10% of the lower flammable limit (LFL). The Propane alarm causes the immediate shutdown of the machine and the centrifugal extraction fan is switched on, which allows the ventilation of the compressor compartment and the dilution of the R290 concentration to values below the lower flammability limit.
<b>Structure</b>	Structure specifically designed and built to guarantee total resistance to atmospheric agents and corrosion. Basement and panels made of galvanized steel sheet, oven-painted with polyurethane powders. Frame made of anodized aluminium profiles, with aluminium alloy corner joints that guarantee excellent mechanical resistance and low weight. LN (Low Noise) version: the panels are internally lined with sound-absorbing material. SL (Super Low Noise) version: the panels are sandwich and insulated with rock wool.
<b>Compressor</b>	Reciprocating semi-hermetic type compressor equipped with: electronic control module and protection of the electric motor (installed inside the electrical panel); oil charge; oil level sight glass and oil crankcase heater; anti-vibration rubber supports; anti-vibration pipes (suction and discharge); suction and discharge valves. The compressor can be supplied with one or more RSH capacity control heads to guarantee an adaptation of the cooling capacity in case of thermal load's reduction: please see the list of accessories for further information.
<b>EC Fan</b>	Premium-Axial-Fans with bionic shaped blades and high-efficient EC (Electronically Commutated) external rotor motors, sealed in protection IP54 and thermal class THCL 155. The motor efficiency class complies with IE4.
<b>Air heat exchanger</b>	Microchannel technology increases the primary to secondary surface area ratio and reduces the tube's air shadow to provide maximum heat exchange through our condensers.
<b>Water heat exchanger</b>	Brazen plate-type heat exchanger, stainless steel AISI 316 made, complete with water differential pressure switch, air vent valve and thermally insulated with closed-cell neoprene anti-condensate material. The heat exchanger design provides high thermal exchange and high performance results, furthermore it guarantees small dimensions and easy installation and maintenance.
<b>Electrical board</b>	Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action. Switchboard is made according to standards IEC 204-1/EN62024-1 and it is complete with the following main components: - Main isolator switch - Door interlock safety device - Contactor and protection for compressor and fans - Cabinet minimum protection rating IP54. To ensure higher level of security, the cabinet is outside the machine and positioned on one side of the unit. The propane sensor is equipped with separate power supply: this power supply must always be guaranteed in order to ensure the monitoring of any leakage.
<b>Control</b>	The microprocessor controls the unit capacity by timing the compressors and checks the operating alarms with the possibility to connect to BMS.
<b>Refrigerant circuit</b>	Filter drier, moisture-liquid sight glass, electronic expansion valve, high & low pressure gauge, high and low pressure transducers, high pressure switch, safety high pressure valve (when required by EN 378-2016 standard).
<b>Water circuit (Integrata)</b>	<b>Base version:</b> as interface to the plant, includes the water fittings of the evaporator only. <b>Integrated version:</b> Water storage tank, water pressure gauge, safety valve, water discharge valve, centrifugal pump(s) suitable for glycol solutions up to 40%, manual by-pass valve, manual air venting valve. The pump control equipment is fitted inside the electrical board of the unit and the microprocessor control manages the pump starting, timing and all the safety devices of the whole system.

## ACCESSORI PRINCIPALI

- Anti-vibration rubber/spring mounts
- Air heat exchanger protection panel or filter
- Air heat exchanger with various coatings treatment
- Low pressure switch
- Low pressure safety valve
- Double safety valve
- Overpressure valve / automatic by-pass
- Double water pump (stand-by) - Standard/ High pressure
- Open / Closed expansion vessel with automatic filling unit
- RSH Capacity Control head / Inverter driven compressor
- Advanced control c.pCo

# TETI HE

## Technical data

TETI HE R290 range		313-2-2 PV	350-2-2 PV	388-2-2 PV	449-2-2 PV	484-2-2 PV
<b>COOLING - A BP/ST/AS/EC/*S version</b>						
Cooling capacity <sup>(1)</sup>	[kW]	223	251	277	319	345
Total power input <sup>(1)</sup>	[kW]	73,5	80,2	89,6	102	109
EER - Energy Efficiency Ratio	-	3,03	3,13	3,09	3,13	3,17
Saved CO2 equivalent Ton <sup>(*)</sup>	[CO <sub>2</sub> Ton]	81,9	81,7	86,2	98,7	102,3
"Ecodesign" compliance for process application (SEPR)	-	5,64	5,78	5,69	5,79	6,06

<b>REFRIGERANT CIRCUIT</b>						
Refrigerant	-	R290				
GWP	-	3				
Charge of refrigerant - Base unit	[kg]	21,3	21,2	22,4	25,6	26,6
Independent gas circuits	[n°]	2				
Compressors type	-	Semi-hermetic pistons				
Compressors quantity	[n°]	2				
Available steps of capacity	-	2 (75%); 3 (62,5%); 4 (50%)				
Condensing coils type	-	Microchannel				
Fans type	-	Axial				
Fans quantity	[n°]	6	6	6	8	8
Fans power input <sup>(1)</sup> (total)	[kW]	11,6	11,6	11,5	15,4	15,4
Total air flow	[m <sup>3</sup> /h]	137.400	137.400	137.400	183.200	183.200
Expansion valve type	-	Electronic				
Evaporator water flow <sup>(1)</sup>	[m <sup>3</sup> /h]	38,4	43,1	47,6	54,8	59,3
Pressure drop (user side) <sup>(1)</sup>	[kPa]	27,3	32,7	32	34,6	34,9

<b>DESUPERHEATER (option) - A BP/ST/DS/EC/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	26,7	29,5	34,6	35,1	38,1
Water flow	[m <sup>3</sup> /h]	4,63	5,10	5,98	6,08	6,59
Pressure drop (user side)	[kPa]	4,6	5,1	6,0	6,1	6,6

<b>HEAT RECOVERY (option) - A BP/ST/HR/EC/*S</b>						
Heating capacity <sup>(2)</sup>	[kW]	277	312	348	392	427
Water flow	[m <sup>3</sup> /h]	48,0	54,0	60,4	68,0	74,0
Pressure drop (user side)	[kPa]	30,4	31,8	33,7	36,9	35,7

<b>Electrical data</b>						
Power supply	-	400/3/50				
Emergency power supply	-	230/1/50				
Maximum power input without pump	[kW]	118	129	130	143	145
Locked rotor current – LRA without pump	[A]	484	582	679	729	732
Maximum absorbed current - FLA without pump	[A]	206	227	234	253	259

<b>HYDRONIC KIT (option)</b>						
Buffer tank capacity	[L]	290	290	290	290	290
Pump type	-	Centrifugal				

<b>Standard pump - 250 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	7,5	7,5	11	11	11
Pump motor nominal current	[A]	13,6	13,6	21,3	21,3	21,3

<b>Standard pump - 450 kPa useful head</b>						
Motor Efficiency	-	IE3				
Pump motor nominal power	[kW]	11	11	15	18,5	18,5
Pump motor nominal current	[A]	21,3	21,3	27,7	35	35

<b>Water connections</b>						
Dimension (nominal external diameter)	[inch/DN]	4" (DN 100)	4" (DN 100)	4" (DN 100)	4" (DN 100)	4" (DN 100)

<b>Noise levels <sup>(3)</sup></b>						
Total sound power (ST version)	[db(A)]	93	93	94	94	95
Total sound pressure (ST version) - at 1 m distance	[db(A)]	73	73	74	73	74
Total sound pressure (ST version) - at 10 m distance	[db(A)]	61	61	62	62	63
Total sound power (LN version)	[db(A)]	90	90	91	91	92
Total sound pressure (LN version) - at 1 m distance	[db(A)]	70	70	71	70	71
Total sound pressure (LN version) - at 10 m distance	[db(A)]	58	58	59	59	60
Total sound power (SL version)	[db(A)]	88	88	89	89	90
Total sound pressure (SL version) - at 1 m distance	[db(A)]	68	68	69	68	69
Total sound pressure (SL version) - at 10 m distance	[db(A)]	56	56	57	57	58

#### Reference conditions:

(1) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(2) Condenser air intake temperature = 35 °C - Evaporator fluid temperature IN/OUT = 12/7 °C - Recovery user temp. IN/OUT = 40/45 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models. Results according to UNI EN 14511-2022.

(3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.

(\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

# TETI HE

## Dimensions and weights

TETI HE R290 range		13-1-1 PE	26-1-1 PE	34-1-1 PE	42-1-1 PE	52-1-1 PE	59-1-1 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	1380	1680	1680	2330	2330	2980
Width	[mm]	835	1025	1025	1025	1025	1025
Height (ST - LN)	[mm]	1820	2121	2121	2221	2221	2221
Height (SL)	[mm]	-	2208	2208	2308	2308	2308
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	230	355	365	550	550	660
Operating weight (A BP/ST/AS/OO/** version)	[kg]	235	360	370	555	555	667

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	1980	2330	2330	2980	2980	3920
Width	[mm]	835	1025	1025	1025	1025	1025
Height (ST - LN)	[mm]	1820	2221	2221	2221	2221	2281
Height (SL)	[mm]	-	2308	2308	2308	2308	2368

<b>Unit dimensions with hydronic kit</b>							
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Large	Large	Large	Large	Large	Standard
Integrata MP 1-1 OO	-	Large	Large	Large	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Large	Large	Large	Large	Large	Standard
Integrata HP 1-1 OO	-	Large	Large	Large	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Large	Large	Large	Large	Large	Large
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Large	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Large	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Large	Large	Large	Standard	Standard	Standard

TETI HE R290 range		76-1-1 PE	88-1-1 PE	104-1-1 PE	124-1-1 PE	105-2-2 PE	116-2-2 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	2980	2980	3920	3920	3920	3920
Width	[mm]	1025	1025	1025	1025	1025	1025
Height (ST - LN)	[mm]	2300	2300	2281	2360	2281	2281
Height (SL)	[mm]	2360	2360	2368	2420	2368	2368
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	750	790	940	1000	975	980
Operating weight (A BP/ST/AS/OO/** version)	[kg]	757	797	948	1008	983	988

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	3920	3920	-	-	-	-
Width	[mm]	1025	1025	-	-	-	-
Height (ST - LN)	[mm]	2360	2360	-	-	-	-
Height (SL)	[mm]	2420	2420	-	-	-	-

<b>Unit dimensions with hydronic kit</b>							
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Large	Large	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard

### Reference conditions:

- (1) Condenser air intake temperature = 25 °C - Evaporator water temperature IN/OUT = 20/15 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models
  - (2) Plate heat exchanger water temp. IN/OUT = 40/45°C - Condenser air intake temperature = 35°C - Evaporator water temperature IN/OUT = 20/15°C - Fluid: ethylene glycol - Condensing coil: Cu/Al or microchannel
  - (3) - (2) The declared cooling capacity are not taking into account the pump motor power input (where provided).
- (\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

## Dimensions and weights

TETI HE R290 range		147-2-2 PE	175-2-2 PE	215-2-2 PE	287-2-2 PE	248-2-2 PE	293-2-2 PE
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>							
Lenght	[mm]	3920	4200	5500	5500	5500	5500
Width	[mm]	1025	1185	1535	1535	1535	1535
Height (ST - LN)	[mm]	2360	2320	2350	2350	2350	2350
Height (SL)	[mm]	2420	2380	2410	2410	2410	2410
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	1145	1380	1690	1686	1700	1745
Operating weight (A BP/ST/AS/OO/** version)	[kg]	1153	1390	1700	1701	1710	1755

<b>DIMENSIONS - Large unit</b>							
Lenght	[mm]	-	5000	Contact EK	Contact EK	Contact EK	Contact EK
Width	[mm]	-	1185	Contact EK	Contact EK	Contact EK	Contact EK
Height (ST - LN)	[mm]	-	2320	Contact EK	Contact EK	Contact EK	Contact EK
Height (SL)	[mm]	-	2380	Contact EK	Contact EK	Contact EK	Contact EK

<b>Unit dimensions with hydronic kit</b>							
Integrata MP 1-0 OO	-	Standard	Large	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Standard	Large	Contattare EK	Contattare EK	Contattare EK	Contattare EK
Integrata MP 1-1 OO	-	Standard	Large	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Standard	Large	Contattare EK	Contattare EK	Contattare EK	Contattare EK
Integrata HP 1-0 OO	-	Standard	Large	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Standard	Large	Contattare EK	Contattare EK	Contattare EK	Contattare EK
Integrata HP 1-1 OO	-	Standard	Large	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Standard	Large	Contattare EK	Contattare EK	Contattare EK	Contattare EK
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Standard	Large	Contattare EK	Contattare EK	Contattare EK	Contattare EK

TETI HE R290 range		313-2-2 PV	350-2-2 PV	388-2-2 PV	449-2-2 PV	484-2-2 PV
<b>DIMENSIONS AND WEIGHTS - Standard unit</b>						
Lenght	[mm]	4015	4015	4015	5135	5135
Width	[mm]	2280	2280	2280	2280	2280
Height (ST - LN)	[mm]	2535	2535	2535	2535	2535
Height (SL)	[mm]	2560	2560	2560	2560	2560
Shipping weight (A BP/ST/AS/OO/** version)	[kg]	2495	2515	2560	2900	2915
Operating weight (A BP/ST/AS/OO/** version)	[kg]	2513	2533	2578	2920	2935

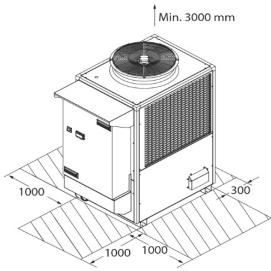
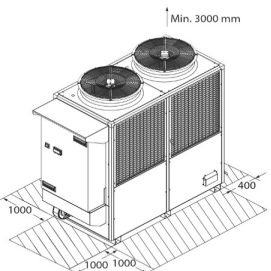
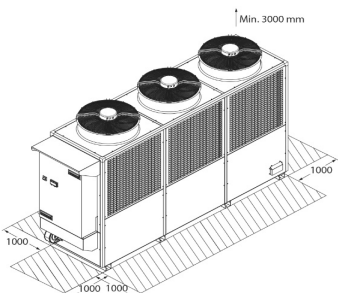
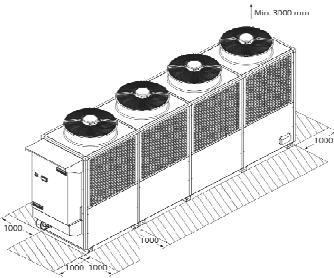
<b>DIMENSIONS - Large unit</b>						
Lenght	[mm]	-	-	-	-	-
Width	[mm]	-	-	-	-	-
Height (ST - LN)	[mm]	-	-	-	-	-
Height (SL)	[mm]	-	-	-	-	-

<b>Unit dimensions with hydronic kit</b>						
Integrata MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Integrata HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P MP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-0 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO	-	Standard	Standard	Standard	Standard	Standard
Base-P HP 1-1 OO and HR equipment	-	Standard	Standard	Standard	Standard	Standard
Base-T	-	Standard	Standard	Standard	Standard	Standard
Base-T and HR equipment	-	Standard	Standard	Standard	Standard	Standard

**Reference conditions:**

- (1) Condenser air intake temperature = 25 °C - Evaporator water temperature IN/OUT = 20/15 °C - Fluid: water - Condensing coil: Cu/Al or microchannel according to models
  - (2) Plate heat exchanger water temp. IN/OUT = 40/45°C - Condenser air intake temperature = 35°C - Evaporator water temperature IN/OUT = 20/15°C - Fluid: ethylene glycol - Condensing coil: Cu/Al or microchannel
  - (3) Sound power level in compliance with ISO 3744 - Sound pressure level (average) at 10 meter distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- (\*) CO2 equivalent tons saved to the Environment compared to the choice of an EUROKLIMAT unit with similar cooling capacity and HFC refrigerant

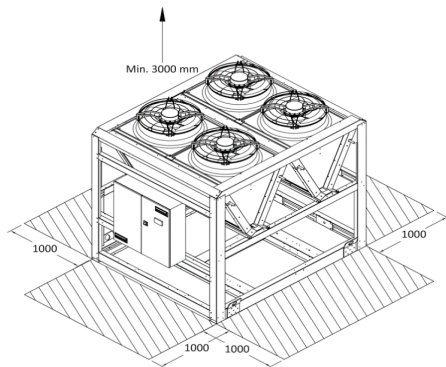
# TETI range

	TETI BS Business	TETI HE High Efficiency
	<p data-bbox="638 600 1000 647">13-1-1 PE ↔ 40-1-1 PE</p> <p data-bbox="638 719 1000 781">Cooling capacity from 12,5 kW to 40,2 kW</p>	<p data-bbox="1086 600 1449 647">13-1-1 PE ↔ 34-1-1 PE</p> <p data-bbox="1086 719 1449 781">Cooling capacity from 12,5 kW to 34,3 kW</p>
	<p data-bbox="638 981 1000 1028">49-1-1 PE ↔ 101-1-1 PE</p> <p data-bbox="638 1099 1000 1162">Cooling capacity from 48,8 kW to 100,7 kW</p>	<p data-bbox="1086 981 1449 1028">42-1-1 PE ↔ 88-1-1 PE</p> <p data-bbox="1086 1099 1449 1162">Cooling capacity from 41,9 kW to 88,2 kW</p>
	<p data-bbox="638 1368 1000 1415">119-1-1 PE ↔ 199-1-1 PE</p> <p data-bbox="638 1487 1000 1550">Cooling capacity from 119,1 kW to 199,4 kW</p>	<p data-bbox="1086 1368 1449 1415">104-1-1 PE ↔ 175-1-1 PE</p> <p data-bbox="1086 1487 1449 1550">Cooling capacity from 104,3 kW to 174,9 kW</p>
	<p data-bbox="638 1749 1000 1796">248-2-2 PE ↔ 287-2-2 PE</p> <p data-bbox="638 1868 1000 1930">Cooling capacity from 248,2 kW to 286,5 kW</p>	<p data-bbox="1086 1749 1449 1796">215-2-2 PE ↔ 293-2-2 PE</p> <p data-bbox="1086 1868 1449 1930">Cooling capacity from 214,6 kW to 292,7 kW</p>

# TETI range

## TETI BS Business

## TETI HE High Efficiency



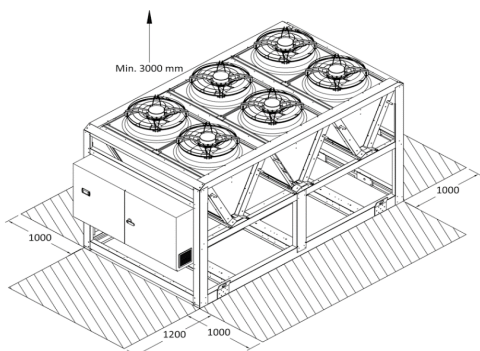
309-2-2 PV ↔ 346-2-2 PV

Cooling capacity

from 308,9 kW to 346 kW

## TETI BS Business

## TETI HE High Efficiency



393-2-2 PV ↔ 449-2-2 PV

Cooling capacity

from 392,8 kW to 448,6 kW

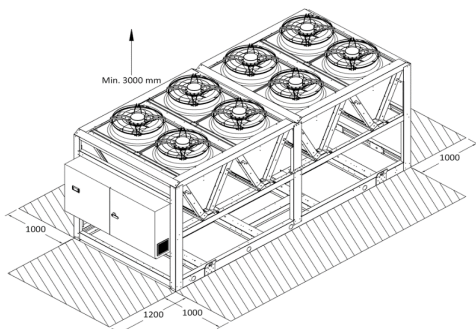
313-2-2 PV ↔ 388-2-2 PV

Cooling capacity

from 312,9 kW to 388,1 kW

## TETI BS Business

## TETI HE High Efficiency



449-2-2 PV ↔ 484-2-2 PV

Cooling capacity

from 448,6 kW to 483,8 kW

# TETI

## Standard equipment and Accessories

### General

#### Optional accessories

##### Anti-vibration rubber mounts (supplied separately)



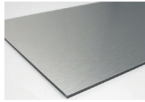
Rubber vibration isolation mounting (Kit). The system prevent the transmission of vibrations to the structure where the unit is located.

##### Anti-vibration seismic spring mounts (supplied separately)



Seismic vibration isolation mounting (Kit). The system prevent the transmission of vibrations to the structure where the unit is located.

##### Aluminum panels (fan panel not included)



Aluminium-based panels, with the exception of fan(s) bellmouth, allow to reduce the weight of tje unit and ensure higher wethering resistance.

##### Panels insulated with polyurethane foam sheets



Painted galvanized sheet panels, insulated with polyurethane foam sheets, polyester based, anthracite colour, selfextinguishing non dripping. **Standard for LN version.**

##### Anti-vibration spring mounts (supplied separately)



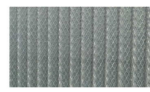
Spring vibration isolation mounting (Kit). The system prevent the transmission of vibrations to the structure where the unit is located.

##### Condensing coil protection panel



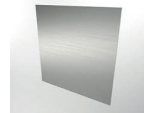
Metal protection anti-intrusion grid for condensing coil against accidental impacts. Available for "PE" and "PV" models. The picture on the left refers to "PE" shaped coils.

##### Metallic filters for condensing coils



Metallic filters specially designed for condensing coils applications on industrial chillers, made of an aluminum sheet frame and microextruded aluminum mesh. These filters ensure very low pressure drops and their design allow to cover large suction surfaces.

##### Stainless steel panels (AISI 304) - (fan panel not included)



Stainless steel-based (AISI 304) panels, with the exception of fan(s) bellmouth, allow higher rusting resistance.

##### Sandwich soundproofing galvanized sheet panels



Sandwich soundproofing galvanized sheet panels, painted outside and isolated with high- density rock wool (100 Kg/m<sup>3</sup>). **Standard for SL version**

## Standard equipment and Accessories

### Condensing section

#### Optional accessories

##### Condensing coil with ElectroFin® treatment



ElectroFin® treatment delivers corrosion durability protection for fins and tubes, increasing efficiency and length of service.

##### Condensing coil with Thermoguard treatment



The Thermoguard treatment is a polyurethane-based anticorrosive coating with high flexibility that protects the exchangers from the hostile conditions of corrosive environments, ensuring longer life of the unit. The product includes aluminum pigments that improve its thermal conductivity and resistance to UV rays. The purpose of the product is to provide protection and prevention against the chemical and galvanic corrosion of the heat exchangers.

##### Condensing coil with Blygold® treatment



The Blygold® treatment provides a long-lasting corrosion protection to heat exchangers, without affecting heat transfer and pressure drop. The heat conductive pigmentation in the coating is oriented in such a way that it creates a very high chemical resistance at a low layer thickness.

##### Condensing coil with AiAX Coatings treatment



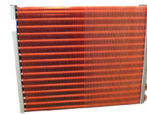
The AiAX Coatings treatment protects the exchangers from the hostile conditions of the most aggressive environments. The treatment is specially designed to resist thermal contractions and expansions, UV rays, it is dirt repellent, mechanically resistant and with very limited heat transfer losses. It has practically no effects on air side pressure drop.

##### Condensing coil with Heresite P413 treatment



The Heresite P413 treatment is a thin film, high performance coating used for protecting heat exchangers. It is the first HVAC-R coil coating to meet the ISO 20340 Standard for severe offshore marine environments. The corrosion resistance of Heresite P413 coatings significantly extends the service life of heat exchangers. In addition to marine and salt air environments, the P413 coatings will withstand exposure to an extensive variety of high and low pH corrosive and chemical fumes and condensate.

##### Cu/Cu condensing coil



Stainless steel-based (AISI 304) panels, with the exception of fan(s) bellmouth, allow higher rusting resistance.

# TETI

## Standard equipment and Accessories

### Refrigerant circuit section

#### Standard accessories

##### High & Low pressure manometers



Gauges for the control of low and high refrigerant pressures, embedded in glycerine.

##### Suction and discharge compressor's valves



Intercepting valves on compressor's suction and discharge sides to facilitate maintenance activities.

##### Pressure switch-HP side



Pressure switch installed on HP side according to EN-378:2016 standard to protect the circuit against high-pressure risk.

##### Compressor crankcase oil heater



Crankcase oil heater directly installed on the compressor in order to increase compressor reliability and ensure adequate oil temperature.

##### Electronic expansion valve



Electronic expansion valve for the accurate and timely control of the superheater level, after evaporation and many others operative functions.

##### Safety valve – HP side



Safety valve(s) installed on HP side according to EN-378:2016 standard to protect the circuit against highpressure risk. The safety valve(s) is (are) standard for some models only, according to EN-378:2016 requirements. See accessories Table for more details. All safety valves are conveyed outside the unit.

#### Optional accessories

##### Pressure switch - LP side



Pressure switch installed on LP side to prevent risks related to excessively low evaporating temperatures.

##### Double Safety valve with changeover valve



Double safety valve with changeover valve installed to ensure easy maintenance. This solution is available both for HP and LP side. All safety valves are conveyed outside the unit.

##### Safety valve – LP side



Safety valve(s) installed on LP side to protect refrigeraton circuit against low pressure risk. All safety vals are conveyed outside the unit.

##### Gauges



Gauges for the control of oil pressure, embedded in glycerine.

## Standard equipment and Accessories

### Electrical cabinet section

#### Standard accessories

##### Electrical panel installed outside the unit



To ensure higher security level, the cabinet is mounted outside the machine. The propane sensor is equipped with separate power supply.  
Standard power supply: 400V/3ph/50hz.  
Emergency power supply: 230V/1ph/50hz

##### Double- barrier



The cable entry plates consist of a robust hard frame made of plastic which ensure the tightness of the electrical panel.

#### Optional accessories

##### Phase monitoring sequence relay



Sequence phases relay mounted directly inside the electrical box and with the function of stopping the unit in the case where the phase sequence is not correct.

##### Min./Max. voltage relay



Min and max power supply relays mounted directly inside the electrical box and with the function of stopping the unit in case the power supply voltage is outside the tolerance range.

##### Anti-condensation heater with thermostat



System able to ensure, inside the enclosure, temperature value properly above the dew point.

##### Power factor correction capacitors for compressors



Power factor compressor capacitor to keep the value of the  $\cos\phi$  higher than 0,9.

##### Emergency power electronic expansion valve (Ultracap module)



Ultracap is a emergency power supply device for systems that use electronic expansion valves: this device ensures complete closing of the valves even when there are sudden mains power failures.

##### Device for measuring the electric energy consumed (Energy meter)



Measuring instrument dedicated to the detection of the main electrical parameters and the consumption of the connected loads. Energy meter records consumption and allows for a complete and detailed analysis.

##### Compressors' capacity steps – RSH Heads



The innovative RSH technology limits overheating and avoid the compressor to work unbalanced, ensuring optimized operation at partial loads even for long operation periods. One RSH head is standard for HE+ models.

##### Inverter



Inverter driven compressor allows to increase drastically the efficiency at part loads.  
**Standard for HEI version.**

### Control section

#### Optional accessories

##### Remote control panel



Remote user terminal can be used to get all the readings and duplicate commands on a second display located at a distance and in more accessible site compared to the microprocessor on board the machine.

##### Connectivity



# TETI

## Standard equipment and Accessories

### Water circuit section

#### Standard accessories

##### Differential pressure switch



Differential pressure switch with function to control the failure or reduced water flow.

##### Air vent valve (manual)



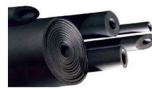
Manual air vent valve for discharging air from water circuit.

##### Electromechanical water flow switch (supplied separately)



Electromechanical flow switch with function to control the failure or reduced water flow.

##### Increased thermal insulation – 19 mm



Closed-cell thermal insulation with special thickness of 19 mm, which ensures an adequate protection against moisture from condensation. For Integrated version adequate insulation is provided also for the pump.

#### Optional accessories

##### Pressure relief valve (4,5 bar setting)



Pressure relief valve for hydraulic circuit. Default setting: 4.5 Bar

##### Automatic overpressure by-pass valve



Water circuit automatic overpressure by-pass valve.

##### Sacrificial anode installed inside the unit



Sacrificial anode installed inside the unit prevents the evaporator corrosion by means cathodic protection.

##### High pressure water pump (increased pump pressure)



Pumping group consisting of high head centrifugal electric pump (peripheral for models 21 and 31), suitable for water circuits with high pressure drops.

##### Open expansion tank



Open expansion vessel for the containment of pressure variations in the water circuit. The fluid is in direct contact with the atmosphere.

##### Flanged connections



Flanged couplings for water connections. Available materials: carbon steel and AISI 304L steel (only for nonferrous circuits).

##### Electronic water flow switch (supplied separately)



Electronic flow switch with function to control the failure or reduced water flow.

##### Air vent valve (automatic)



Automatic air vent valve for discharging air from water circuit.

##### Non-ferrous water circuit



Water circuit made entirely from non-ferrous material.

##### Double water pump (stand-by) - Standard pressure



Pumping group consisting of two centrifugal electric pumps, one in stand-by (peripheral for model 21), with standard pressure drops.

##### Closed expansion tank with automatic filling valve



Closed expansion vessel for the containment of pressure variations in the water circuit. The fluid is separated from the gas chamber by a diaphragm and the tank is equipped with an automatic filling valve.

##### Victoulc couplings



Victoulc couplings for water connections, which ensure easy start-up operations.

## Standard equipment and Accessories

### Safety section

#### Standard accessories

##### ATEX certified Gas detector



The unit is equipped with a stand-alone gas detection system. The sensor is ATEX certified and is pre-calibrated at the factory. The standard setting is set at 10% of LFL (Low Flammability Limit).

##### EC emergency fan



The centrifugal EC fan, managed by the microprocessor, is activated in case of R290 leakage and the ventilation lasts until the dilution of the refrigerant gas is completed. Additional accessories are available to convey the air discharge. Power supply: 230V-1ph- 50Hz

#### Optional accessories

##### Double gas detector



The redundancy of the ATEX certified gas detector allows a higher level of security to be achieved.

##### Calibration kit



The R290 leak detector requires periodic maintenance: the calibration must be carried out according to the indications of the manual. The calibration kit, which allows calibration to be carried out quickly and easily, consists of:

- adapter;
- pressure regulator and pressure gauge;
- service tool

##### Sound alarm



The sound alarm, installed on the electrical panel, is activated in case of R290 leakage.

##### Flanged connection for emergency fan air outlet



Flange to convey the air discharge in rectangular section air ducts. The flange is supplied separately.

##### Emergency stop button

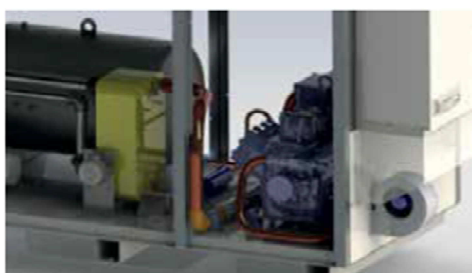


Safety switch for emergency stop installed on the electrical panel.

# TETI

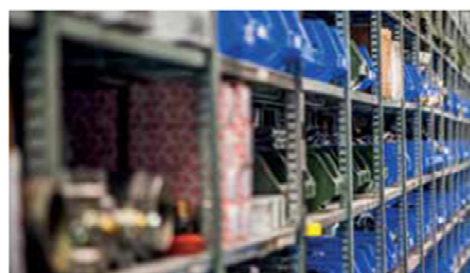
Euroklimat firmly believes that Customer Satisfaction is an indispensable factor for success. A priority objective to achieve this result is the constant improvement of our products, services and the relative production processes. For this reason, we work every day to create reliable products that can help our customers in their business. To achieve this goal, for every single unit we produce there is a lot of work. Therefore, we are pleased to tell you how Euroklimat's CRIO Medium Temperature Chillers are made.

## 1 Products design and development



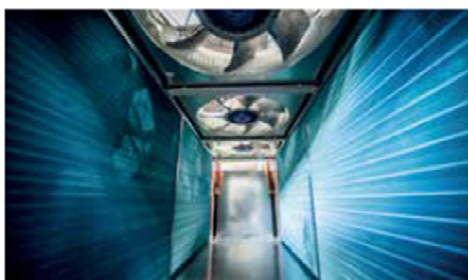
Starting from market's needs we draft a concept which is then transformed into a product. The design involves many people of the company and results in the production of all the necessary documentation such as installation and operating manual, P&ID diagrams, wiring diagrams, 3D drawings and much more.

## 2 Supply chain



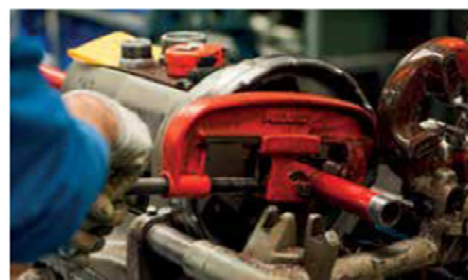
The materials procurement process is the result of a constant partnership with all our suppliers and a careful management of the timing. To do this we use modern manufacturing techniques such as MRP (Material Requirements Planning), trend analysis, which are some of the tools that feed the issuance of orders. Euroklimat's supply chain ends with the reception of the materials and their quality check.

## 3 Mechanical assembly



The production of the units starts at the mechanical assembly station. Here the structures are assembled and the main components such as compressors and heat exchangers are positioned and fixed.

## 4 Water circuit

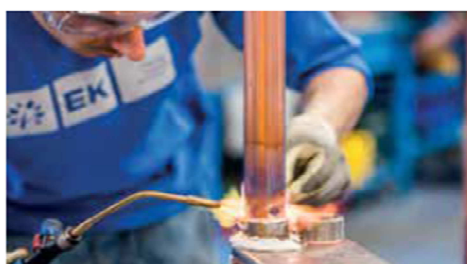


Then the production continues at the water circuit assembly station where all the components of this circuit are mounted.

# How it is made

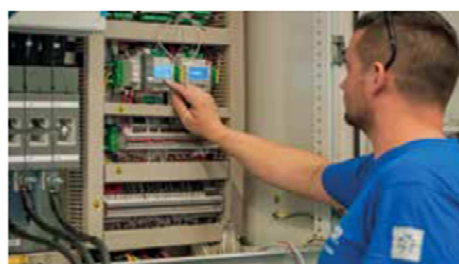
The whole production cycle is subjected to Euroklimat's Quality Management System, that complies with the international standard UNI EN ISO 9001:2015, ensuring quality and long-term reliability.

## 5 Refrigerant circuit



The next step is at refrigerant circuit assembly station. Here the pipes of the circuit are assembled and brazed welded, which will connect the various elements of the unit, such as compressor(s), condenser(s), evaporator(s), etc. The refrigerant circuit is specifically designed in order to minimize load losses and to avoid capacity reduction. The circuit is entirely made of copper tube brazed with silver alloy and it is isolated on the suction part, in order to avoid condensation.

## 6 Electrical wiring



Once completed the refrigeration and water circuit, we perform the electrical wiring and the connection between electric board and compressor, fan, pump, etc. Each unit is equipped with electric panel, built, wired and fully tested at the factory. Wiring numeration and optimized layout facilitate troubleshooting. The installed components are identified by nameplates to better identify the application and the type of action.

## 7 Running test area



The production cycle draws to a close at the running test station. Here all models are individually tested in order to check correct operation, refrigerant charge and settings of microprocessor.

Once all the checks and inspections are completed and successfully passed, the units are disconnected from the testing station and moved to the last station: the shipping area.

## 8 Final inspection and packaging area



The last phase of the production cycle concerns the finishing of the units and the packaging for shipping. Here all the units are subjected to a final check and prepared for the shipping. If a special packaging has not been requested the standard one is realized with heat-shrinkable plastic film that cover the whole unit and protect it from dust, water and other atmospheric agents. Polystyrol corners are also foreseen in order to protect the unit from potential damages caused during transports. The units are then ready for transportation and final installation.

# WebService<sup>2</sup>

## What do I receive with my order?

When you order an Euroklimat product, after the order confirmation, you get your user ID and password to access to WebService<sup>2</sup>.

With the advent of information technology, there are several possibilities for communication and transmission of information in real-time.

Euroklimat wanted to exploit these instruments creating a website, which provides an important support to all customers: WebService<sup>2</sup>.



### **WebService<sup>2</sup> - web portal 24/7**

The simple and intuitive interface of the site allows you to “browse” quickly and easily reach the information you need. Planned and designed for the specific competences, “webservice” is a web portal that enables customers or support centres to access the detailed documentation for each single machine:

- » order confirmation, waybill and invoice
- » declaration of conformity
- » instructions manual
- » electric diagram
- » construction drawing
- » complete list of spare parts
- » ... and much much more.



# Websevice<sup>2</sup>



The information is consequently always available and up-to-date, also when you are physically at the site of installation.

Thanks to the new features of WebService2, it is now possible to check in real time the availability of spare parts for each serial number, simply by accessing the service with your own web credentials.

The “mission” of Euroklimat is always to improve the service offered to customers.



# R290 References

## Customers who have chosen us



Nestlé



Metro



Roche Diagnostic



Coop



Waitrose



Danish Technological Institute



E.ON Kemkraft



Carrefour



Del Monte Foods



Colruyt



STEF



Clauger



John Lewis Birmingham



Cityringen Copenhagen



The Coca Cola Company

# Some R290 Installations





# Our plants and quality management

## Over 50 years of business

Since we set up business in 1963, the company's head offices have always been in Italy, near Milan. Today, our aim is to be a market leader in chillers with natural refrigerant (propane): by doing this, we are helping the industry to become more efficient, preserving natural resources and protecting the environment.

## Organization in Italy

At our Italian plant spread over an area of 6,000 square metres, with a work force of 60 people, Euroklimat designs and produces refrigeration units, heat pumps and precision air conditioners that can be used both in industrial processes and traditional comfort applications.

## Infinite quality

Euroklimat firmly believes that Customer Satisfaction is an indispensable factor for success. A priority objective to achieve this result is the constant improvement of our products, services and the relative production processes.

This objective means involving all of the company's resources with planned, systematic activities for Quality; for this reason, our system complies with the international standard UNI EN ISO 9001:2015.

## Organization in China

Our plant covers a surface of approximately 100,000 square metres, with over 1,000 people and includes a large test chamber and a sophisticated R&D laboratory, in addition to real production departments, where the performance of the units is measured before being placed on the market.



COMPANY  
WITH QUALITY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =



Stabilimento Italia • Sizzano



Stabilimento Cina • Huangjiang, Dongguan, Guangdong